NR/80 Series

Parts Catalog

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PREFACE

This Parts Catalog contains listings and illustrations of the Field Replaceable Units (FRUs) that IBM Instruments, Inc. customer engineers will use in servicing the NR/80 Series of Nuclear Magnetic Resonance (NMR) Spectrometers.

Contents

This book consists of 4 chapters:

- Chpater 1, "Introduction," identifies the major components comprising the NR/80 NMR Spectrometer.
- Chapter 2, "Parts Identification and Listings," photographically identifies and lists the FRUs.
- Chapter 3, "Numerical listing," lists the parts in numerical order
- Chapter 4, "Alphabetical Listing," lists the parts in alphabetical order

How To Use This Book

To locate or identify a Field Replaceable Unit of the NR/80, Customer Engineers can use either the Numerical Listing, the Alphabetical Listing, the Table of Contents, or some combination of these cataloging tools. Locating parts is done by:

- 1. If you know the identifying number of a FRU and want to find out more about its placement or description:
 - a. Scan the "Numerical Listing" for the part number. Copy the Figure ID in which the part is illustrated, and the view number that is used to locate the part in that figure.
 - b. The Figure ID is in the form "1-n, 2-n, etc." The number before the dash appears in the Table of Contents, in "Chapter 2, "Parts Identification and Listings." Go the appropriately numbered section in Chapter 2 to locate the part. For example, if the Figure ID is 7-12, go to section 2.7 in Chapter 2 to search for the part.

- c. On the accompanying list (opposite the Figure), find the Description of the part, and the quantity used.
- 2. If you know the name of the assembly (or subassembly) in which a part is located:
 - a. Turn to the Table of Contents. Find the page number on which the assembly or subassembly is found. Note the page number. Open the Parts Catalog to the specified page.
 - b. Find the FRU in the illustration. Copy down the FRU Figure ID from the drawing.
 - c. Use this combined Figure ID to locate the Part Number, Part Description, and Quantity in the list on the accompanying page.
- 3. If you know the location of the assembly in which a part is found:
 - a. Turn to the Major Assemblies graphic. The basic geography of the instrument is shown here. Copy the name of the assembly in which your part is found, and turn to the Table of Contents.
 - b. Find the page number on which the assembly or subassembly is found. Copy this page number down. Turn to the specified page.
 - c. Find the FRU in the Figure. Copy down the Figure ID of the FRU from the illustration.
 - d. Use the combined Figure ID to locate the desired part information in the table on the accompanying page.

Related Publications

- NR/80 Service Manual, GC22-9107
- NR/80 and IR/90 Processor Service Manual, GC22-9117
- NR/80 Variable Temperature Unit Service Manual, GC22-9108
- NR/80 X-Y Recorder Service Manual, GC22-9109

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1.0 INTFODUCTION

This section identifies the major components of the NR/80 Series of Nuclear Magnetic Resonance (NMR) Spectrometers. These major components, identified in Figure 1, are the:

- · Console Frame
- Magnet Frame
- Heat Exchanger.

In some instances, the major components are subdivided into other discrete subcomponents. These are identified in Figures 2 and 3.

The remainder of this bcok identifies the parts in these major assemblies or subassemblies:

- Conscle Power Supply
- AC Panel
- Conscle Frame
- Display Panel
- Homo-Hetero Decoupler
- Pulse Transmitter
- Diskette Drive
- X-Y Recorder
- Main Stabilizer and Magnet Power
- Processor
- Magnet Assembly
- Heat Exchanger
- Variable Temperature Controller
- Miscellaneous Parts

Figure 1-1. Major Components

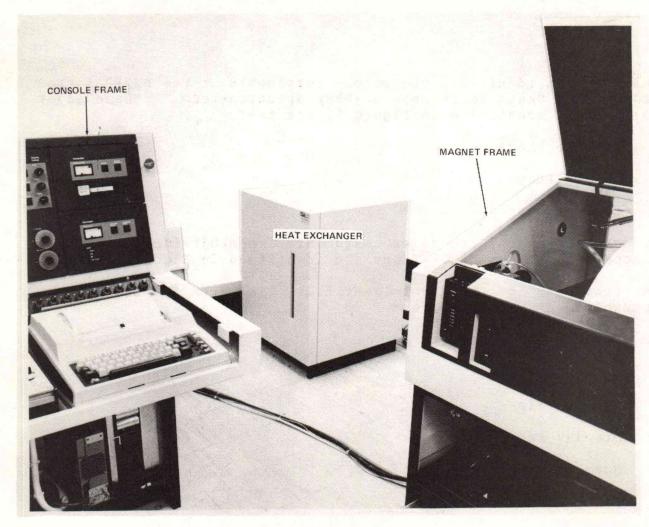


Figure 1-2. Console Frame and Sukassemblies

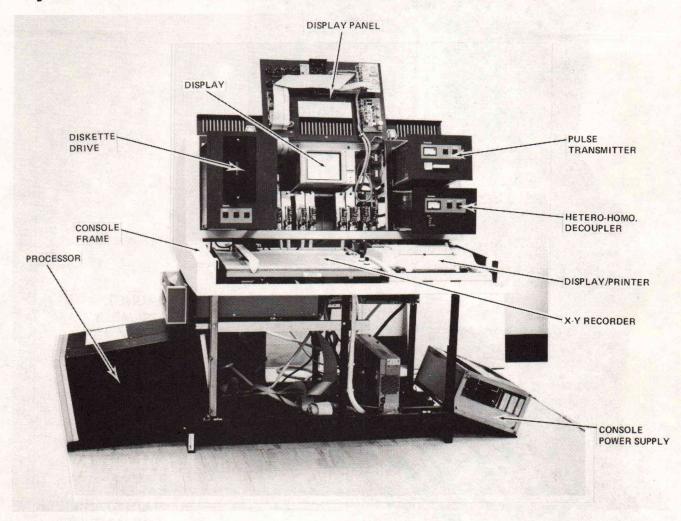
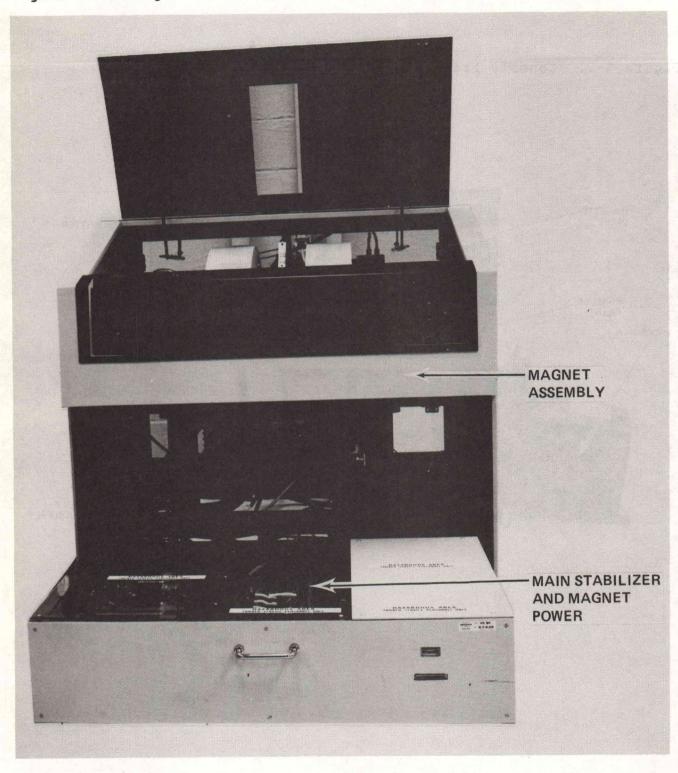


Figure 1-3. Magnet Frame and Subassembly



2.0 PARTS IDENTIFICATION AND LISTINGS

This section contains a series of photographs, called "Views," that identify the FRUs in the assemblies or subassemblies, and and catalog listing for the parts. The catalog listing for the part contains:

- Figure ID and View, which identifies the part on the Views.
- Part Number, which is the IBM Instruments, Inc. part number assigned to that particular part.
- Part Description, which briefly states the purpose of the part.
- Quantity, which lists how many of those particular parts are required in the assembly or subassembly.
- · Supplier, which identifies the manufacturer of the part.
- Supplier Catalog Number, which identifier the manufactuer's part number of that particular part.

In some instances, there are no photographs of a particular part. In this case, an asterisk is used in place of a View number.

2.1 CONSOLE POWER SUPPLY

FIGURE AND VI		-	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1-1	V 1	1	5670276 5670273	Console Power Supply (Entire Assembly)	1	 Bruker Bruker	
1-3	V 1	i	5670272	1 19 V, 24 V (PCB)	1 1	Bruker	
1-4	V1	1	5670271	1 19 V, 19 V (PCB)	1 1 1 1 1 1	Bruker	I the same and the same of
1-5	V 1	1	5670269	1 25 V (PCB)	1 1	Bruker	1
1-6	V 1	1	4838012	Fan	1 1	ETRI	1 99xu 0181-000

View 1. Console Power Supply View 1

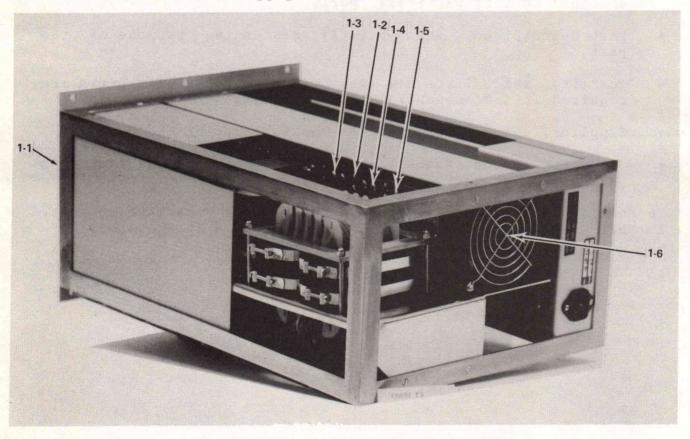


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
1-8 V2 1-9 V2 1-16 V2 1-17 V2 1-23 V2 1-24 V2	5670268 5670275 5670311 8679723 8672467 8679874	Transformer Transformer Electrclytic Cap, Screw, 40/48V, 4.7K uF Capacitor, 2.2 uF, 40/48V Terminal Blcck, 6 Position (white) Fuse Clips Fuse, 3.15 A, FB, 250V	 1 3 4 1 17 13	 Bruker Eurofarad Eurofarad Metrofunk Wickman Littelfuse	EAL 79.9 L6A 00019520 00 0001

View 2. Console Power Supply View 2

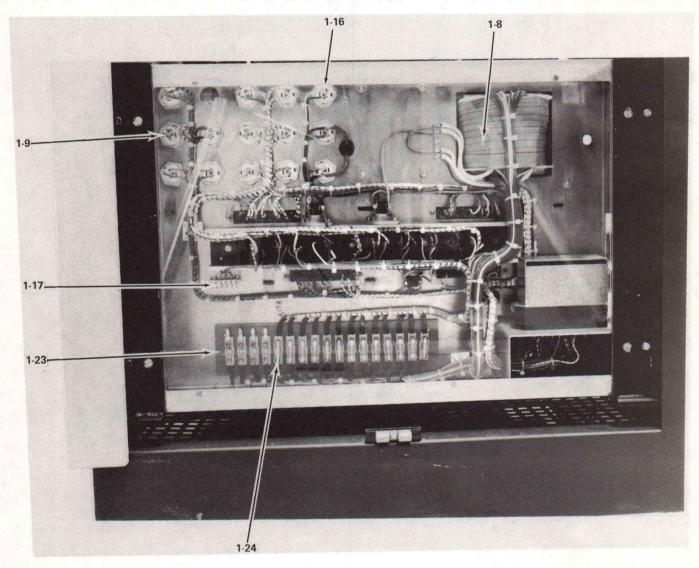


FIGURE ID AND VIEW	PART NUMEER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
1-7	8679720 5670346 5670310 6016983	Inductor Voltage Selection Switch Fuseholder (screw-in) Fuse, 6.3 A, MB, 250V	1 1 1 1	 Bruker Bruker Wickman	SIL 032.1112

View 3. Console Power Supply View 3

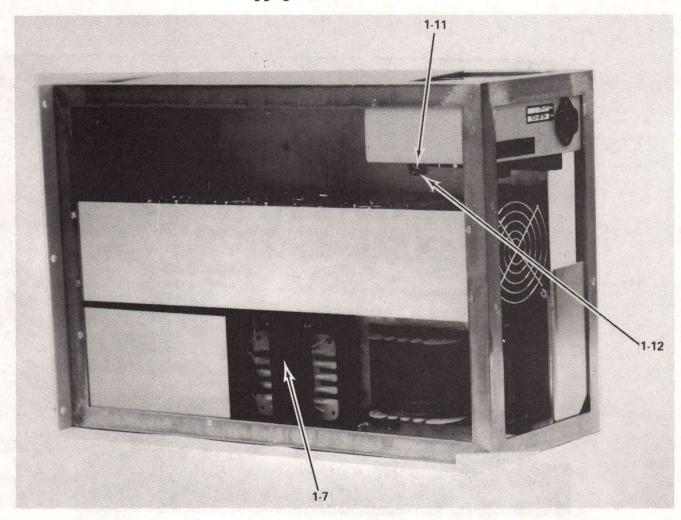


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
1-13 V4 1-14 V4	1 1 4812466 1 5670309	 Socket, 3 Prong Input Power Connector, 20 Position Output	1	Ettinger Amphenol	1 1216518 1 2663 001

View 4. Console Power Supply View 4

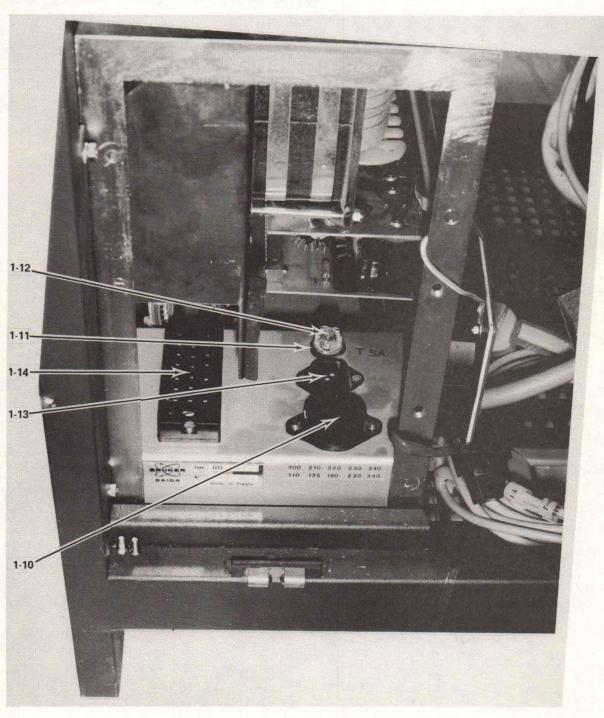


FIGURE ID AND VIEW	PART NUMBER	FART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
1-15	1 5670288 8680575 8680592 8679650 8680602 5670274 4838448 4838475 5670283 6016884 5670270	Regulator, 14V, IC Socket, 15 Position Card Power Rectifiers (Middle of Heat Sink) Power Rectifiers (Side of Heat Sink) Heat Sirk Electrolytic Cap, 3.3K Fuse, 6.3 A, FB, 250V Regulator, 9V, 1C Regulator, 20V, 1C Capacitor, 10K uP 19V, 19V, 28V PCB	1 1 1 1 2 2 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Micropac Ind. Roschi Varo Varo Bruker 1 Littelfuse Micropac Ind. Bruker Bruker Bruker	

2.2 AC PANEL

FIGURE AND VI		PART NUMBE	PART DESCRIFTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
2-1 2-2 2-3 2-4 2-5	V1 V1 V1 V1	1 483844 1 483845 1 483845 1 483845 1 443335	Socket, 5 Prong Male w/cover Power Receptacle, 3 Position, 220V Connector, 19 Position Circular Connector, 34 Position Connector, 25 Position Cannon	1 1 1 1 1 1 1 1	OttoPischer Ag Sautter Burndy Bruker Cannon	F98015EW 3345 DESCO MS34RM-1 DB25S

View 5. AC Panel View 1

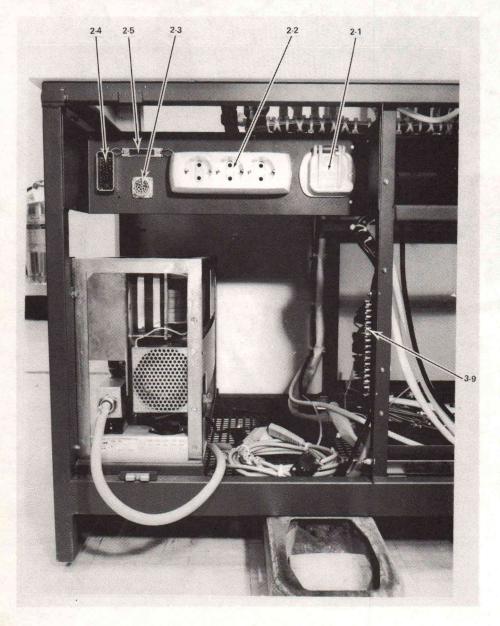
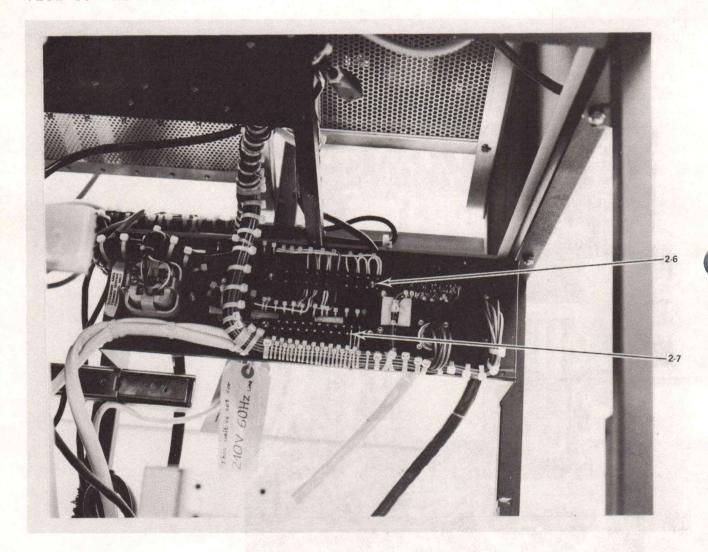


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG	
2-6 V2 I 2-7 V2 I	4838454 4838460	Terminal Block, 24 Position (Screw) Terminal Block, 22 Position (Solder)	1	 Bruker Ettinger	DB25s 13.05.220	

View 6. AC Panel View 2



2.3 CONSOLE FRAME

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
3-1 V1	4838013		1	IBM	

View 7. Console Frame View 1

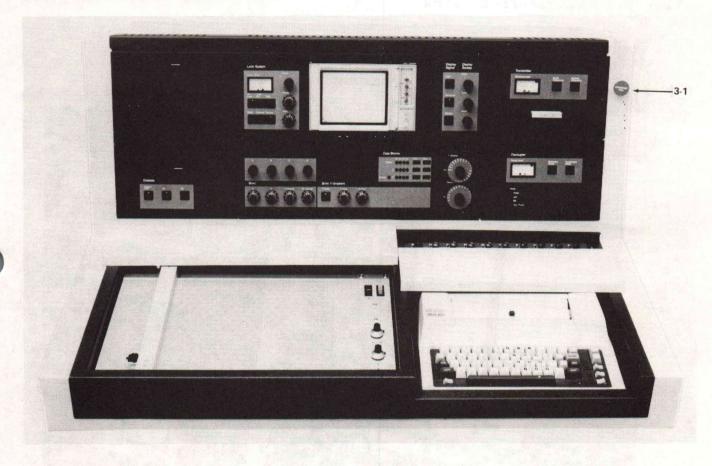


FIGURE AND VI		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
3-3 3-4 3-5	V 2 V 2 V 2	1 1 4433356 1 8679676 1 4838462	Connector, Cannon, 25 Position Delta Sweep (PCB) Socket, 31 Fosition	2 1 1	 Cannon Bruker Kaco	

View 8. Console Frame View 2

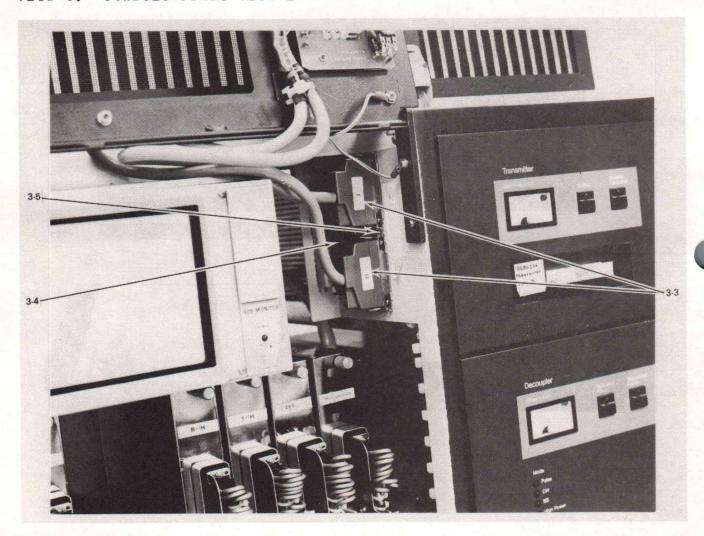


FIGURE AND VI		i	PABT NUMEEB	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
3-6	V 3	1	4838463		1 9	 Amphenol	P2151B
3-7 3-8	A 3		4838464 5670297	Vernier Dials for Shim Pots Mod. Pot. (1-turn), 1 MEG OHM	1 9	Draloric	

View 9. Console Frame View 3

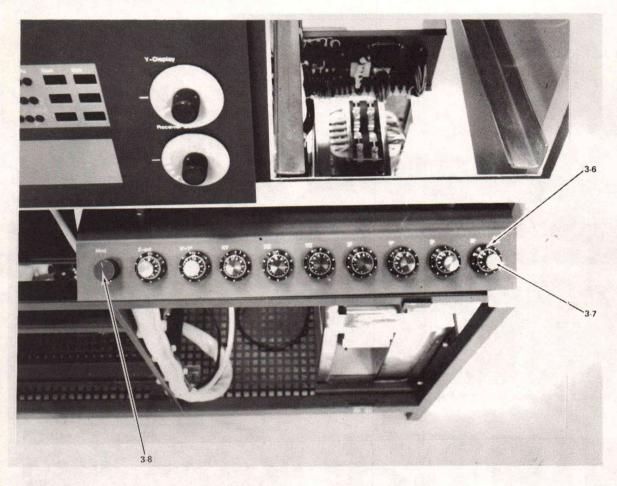


FIGURE AND VI		İ	PART NUMEER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
		1		Tanadara I i i i i i i i i i i i i i i i i i i	1207 41 444	A Company	
3-9	V 4	i	4838466	Terminal Blcck, 30 Position (Solder)	2	Ettinger	1 13.05.300
3-11	V4	1	8680598	19F Lcck (PCB))	1 1	Bruker	The state of the s
3-13	V4	i	5670256	PFP 2D (PCB)	1 1	Bruker	1
3-14	V4	1	5670257	Transmitter Lock 2D (PCB)	1 1	Bruker	1
3-15	V4	1	5670258	Receiver Lock 2D (PCB)	1 1	Bruker	1
3-16	V4	1	5670259	Receiver FT (PCB)	1 1	Bruker	1
3-17	V 4	i	5670260	Transmitter P1 (PCB)	1 1	Bruker	1
3-18	V 4	i	5670261	Transmitter F2 (PCB)	1 1	Bruker	1
3-19	V4	i	5670262	Local Cscillator (Quartz) (PCB)	1 1	Bruker	1

View 10. Console Frame View 4

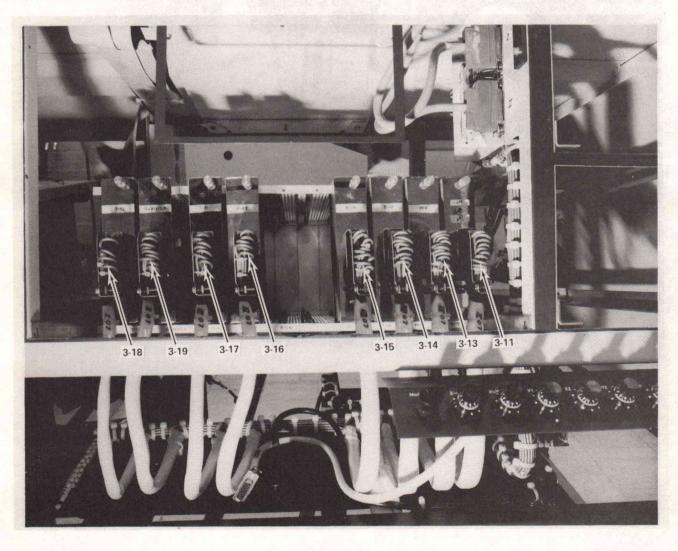


	FIGURE I				PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
1 1 1 1 1	3-2 3-10 3-12	* *	1	4838451 4838467 5670255	Power Receptacle, 3 Position, 220V Line Filter Cascode 2D (PCB) (Preamp 2D)		 Sautter Corcom Bruker	10V1

2.4 DISPLAY PANEL

FIGURE AND VIE	_	i	PART	-	PART DESCRIPTION		QUANTITY	SUPPLIER	NUMBER
4-1	V1	1	5670266	1	Lock Power Switch (PCB)		1	Bruker	
4-3	V 1	i	8679664	1	Lock Level Meter Board (PCB)		1 1	Bruker	
4-6	V 1	1	5670264	- 1	Comp., Lock, Sig. Disp. Switches	(PCB) P1	BBruker		
4-9	V 1	1	5670263	1	Receiver Gain (PCB)		1 1	Bruker	
4-10	V 1	1	5670267	1	Data Blocks (PCB)		1 1	Bruker	
4-12	V 1	i	4838469	i	X, Y Fine Pots 500 OHM		1 2	Beckman	Helipot 7286
4-13	V 1	1	5670265	1	Y-Automatic (PCB)		1 1	Bruker	
4-14	V 1	1	4838463	1	Potenticmeters, 10K, 10-Turn		1 6	AmphenollP2151B	
4-15	V 1	i	8679846	i	Large Display Fanel Flat Cable		1 1	Bruker	
4-16	V 1	-1	4838472	1	Vertical Display Scaler Cable		1 1	Bruker	
4-17	V 1	i	4838470	i	Display Cables I & II		1 0	Bruker	The second

View 11. Display Fanel View 1

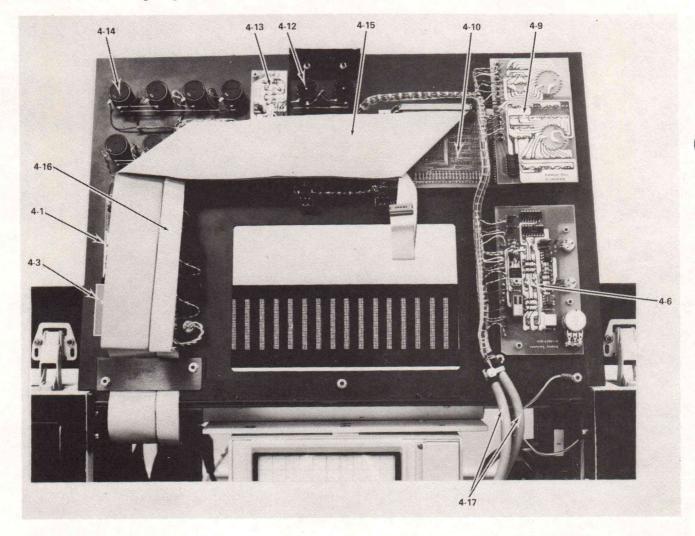
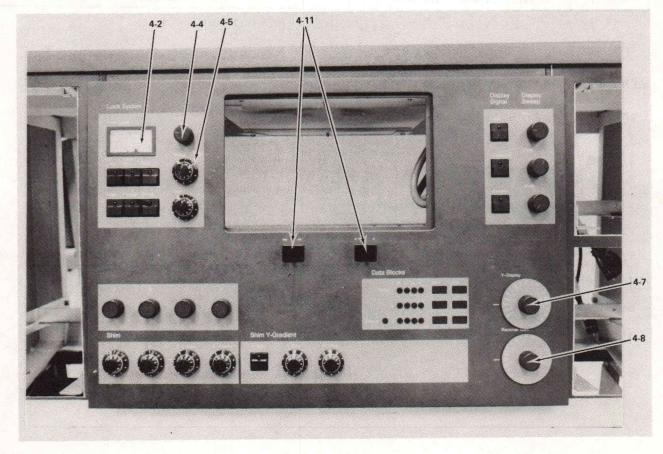


FIGURE AND VIE			PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
4-2 4-4 4-5 4-7 4-8	V2 V2 V2 V2		4838468 334235 4838471 4838474 4838473	Lock Level Meter Potentiometer, 10 K, 1-Turn Phase/Pot 3 Turn Vertical Scale Dial, 4-2048K Receiver Gain Dial, 1-8K	1 1 1 1 1 1	 Neuberger IBM Amphenol Bruker Bruker	P7221B-3T
4-11	V 2	i	5670345	Sweep Switches (Fast & Slow)	1 2	Knitter	I MDS106G

View 12. Display Panel View 2



2.5 HOMO-HETERO DECCUPLER

FIGURE AND VI		1	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
	0818					1000	
5-1 5-2	V 1	1	5670161 8680599	 HH Decoupler (Entire Assembly) On-Off Comm. Board (PCB)	1	Bruker Bruker	
5-3	Vl	1	8680601	Comp Dec and Attenuator Board (PCB)	1	Bruker	
5-5 5-6 5-12	V 1 V 1 V 1	1	4838476 6680600 4838480	Mismatch Control (PCB) Digit Modulation (PCB) Heat Sink Assembly		Bruker Bruker Bruker	
5-15 5-17 5-18	V 1	-	4838483 4838484 4838485	Refl/Transmit Power Ind. (PCB) Meter Board (PCB) Mode LEDs, (PCB)	ST UST	Bruker Bruker Bruker	1 151608

View 13. Homo-Hetero Decoupler View 1

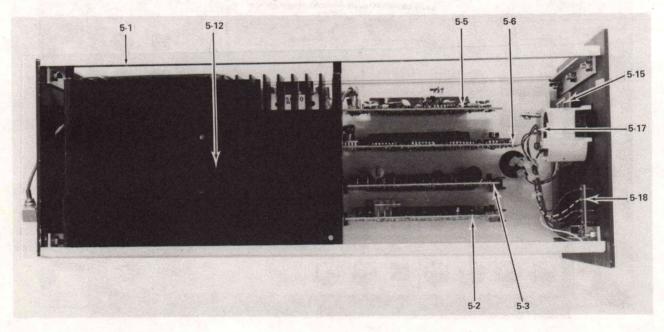


FIGURE AND VI		-	PART NUMBER	PABT DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
5-8	V 2	-	4838477	 Programmable Attenuator w/PCB	1	Bruker	
5-9	V 2	1	4838478	Relay	1 1	Varley	VP45-CAB26
5-10		1	4838479	Relay Socket	1	Varley	
5-11	V 2	-	8680603	B.B. Amplifier Stage and Coupler (PCB)	1	Bruker	
5-13	V 2	1	4838481	Filter Box	1 1	Bruker	
5-14	V 2	1	4838482	Tripler, Frequencyr1kBruker	The second second		
5-20	V 2	1	6016887	Thermal Switch	1	Microtherm	1 Type 161, 80°C
5-21	V 2	1	6016855	Broadhand Preamp1	1 1	TRW	CA2870
5-22	V 2	i	4812465	Broadband Preamp2	1	TRW	CA2820*
5-23	V 2	i	8680572	Broadband Final Amp	1	TRW	ML20
5-29	V 2	i	4838491	Coax Cable w/ Straight SMB Conn. 40 CM	1 1	Bruker	
5-30	V 2	i	4838492	Coax Cable w/90 SMB Conn. 40 CM	1	Bruker	
5-31	V 2	i	6016938	SMB Coax Cable Straight		Bruker	
5-32	1000	i	6016936	SMB Coax Cable w/90		Bruker	

View 14. Homo-Hetero Decoupler View 2

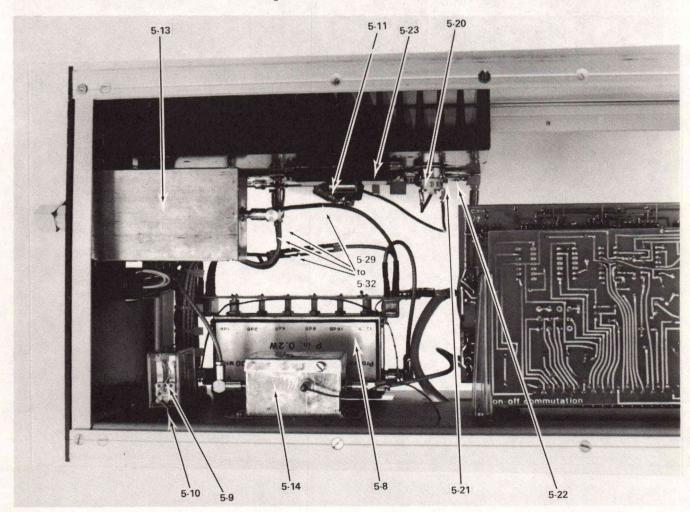


FIGURE ID AND VIEW	PAST NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
5-16 V3	8680604	 Power Level Meter	1	 Neuberger	I IMA, 1-20W Scale

View 15. Homo-Hetero Decoupler View 3

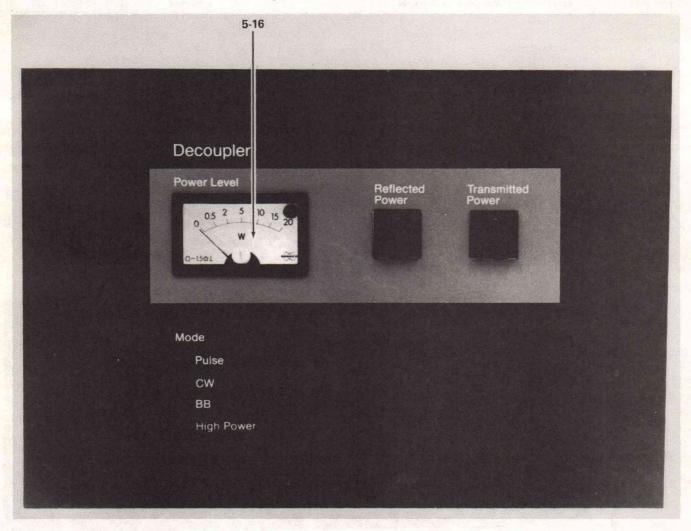


FIGURE AND VIE		 PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
5-4 5-7 5-27 5-28	V4 V4 V4	 4838462 8680575 4838489 4838490	Socket, 31 Position For PCBs Socket, 15 Position For PCBs Capacitor, .68 uP Filter, Ceramic Capacitor, 33 uF Tantalum, 16v	1 2 1 1 1 1 1	 Kaco Roschi 5CX7RL84X9100C5 Sprague	 KG31-031J4 R102 3005 150D684X9020A

View 16. Homo-Hetero Decoupler View 4

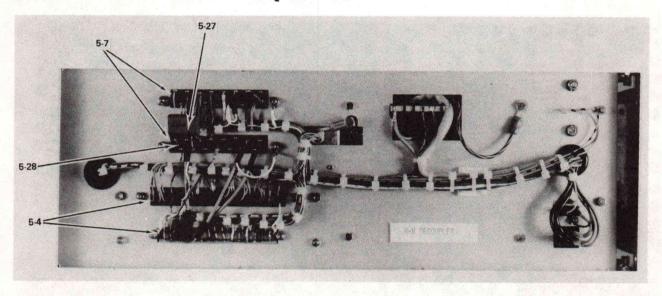
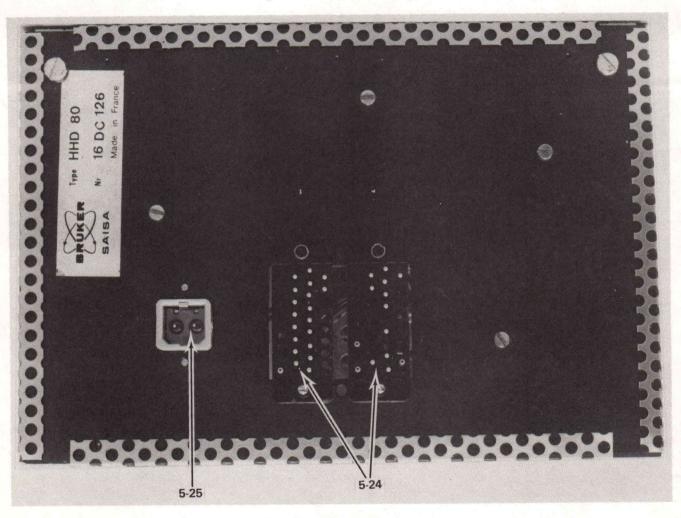


FIGURE ID AND VIEW	PART	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
5-24 V5 I 5-25 V5 I	4838486 4838487		1	Burndy Amphenol	MS34RM-1 31-203

View 17. Homo-Hetero Decoupler View 5



AND VIE		-+	NUMBER	 PART DESCRIPTION	I QUAI	NTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
5-3 5-19 5-26	*		8680601 6016£85 4838488	Comp Dec. and Attenuator Board (PCB) Slow Device Code Decoder w/IAC Regulator, + or - 15V, +5V (PCB)	1	-	 Bruker Bruker Bruker	

2.6 FULSE TRANSMITTER

FIGURE AND VI		_ i	PART NUMBER	i	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
6-1 6-10 6-12	100	1	5670107 8680575 4838453		Pulse Transmitter (Entire Assembly) Socket, 15 Position For PCBs Connector, 34 Position Burndy	1 1 3 2	 Bruker Roschi Burndy	R102-3005

View 18. Pulse Transmitter View 1

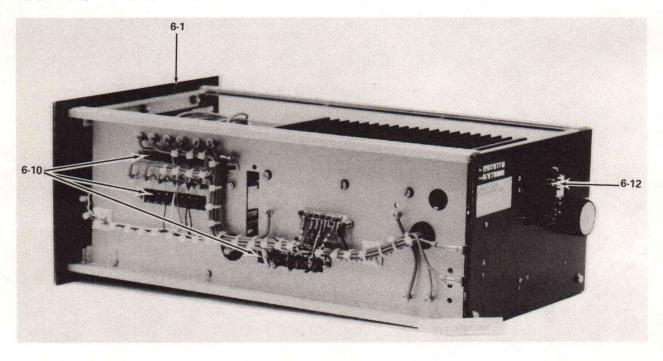
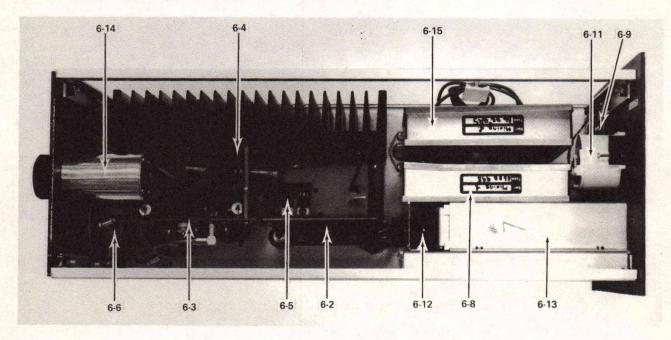


FIGURE AND VII		-	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
	Name.	!	MUKIN YES I.	GOTTHING I THE STATE OF THE STA		Marian.	
6-2	V2	1	4838493	Power Supply and Control (PCB)	1	Bruker	1 131605
6-3	V2	1	8680607	Amplifier 4-37 (PCB)	1 1	Bruker	
6-4	V 2	1	4838494	Preamp (PCB) w/Heatsink	1 1	Bruker	1 131607
6-5	V 2	1	4838495	Voltage Regulator (PCB)	1 1	Bruker	1 131609
6-6	V2	1	8679882	Directional Coupler	1 1	Bruker	
6-8	V 2	1	6680606	Mixing Unit 1	1 1	Bruker	
6-9	V2	1	4838497	Switch (PCB) Fixed Variable Frequency	1 1	Bruker	
6-11	V2	1	8679845	Meter-matching Load	1 1	Bruker	i de la companya de l
6-13	V2	1	8680226	Synthesizer Plug In (X 2)	1 1	Bruker	
6-14	V 2	1	4838499	Variable Attenuator	1 1	Telonic	1 0-10DB 8122 50 OH
6-15	V2	1	8680597	Mixing Unit 2	i 1	Bruker	1 131618

View 19. Pulse Transmitter View 2



PIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
6-7 *	4838496	Power Transistor 2N3054	1	RCA	2#3054

2.7 DISKETTE DRIVE

FIGURE AND VI		i	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
		1		Company of the second of the second	San Pract /		
7-1	V 1	1	8680175	Floppy Drive (Entire Assembly)	1	Bruker	
7-7	V 1	i	60 16 82 1	I Input Transformer, 220V	1 11	Bruker	The state of the s
7-9	V 1	1	8679667	Power Supply Board (PS1)	1 1	Bruker	1 350P 002
7-10	V 1	1	8679668	Power Supply Boards (PS2)	1 1	Bruker	1 350P 003
7-12	V 1	- i	8672467	Fuse Clips	1	Wickman	
7-13	V 1	1	4838507	Fuse, 315mA, SB, 250V	1 2	Littelfuse	
7-14	V 1	i	4838508	Fuse, 630mA, SB, 250V	1 1	Littelfuse	1
7-17	V 1	i	6016823	Voltage Selector Switch	1 1	Bruker	į .
7-18	V 1	1	6016824	Connector, 9 Position Nylon Plug	1 1	Molex	1 19-09-2091
7-19	V 1	1	8679671	Front Panel Board (PCB)	1 1	Bruker	1 350P 017
7-20	V 1	1	6016825	Relay RB24002-V1	1 1		1
7-21	V 1	1	6016826	Connector, 2 Pin Nylon (on FPB)	1211	Bruker	
7-37	V 1	1	4838486	Connector, 9 Position Nylon Recept.	1 1	Molex	1 19-09-1092

View 20. Diskette Drive View 1

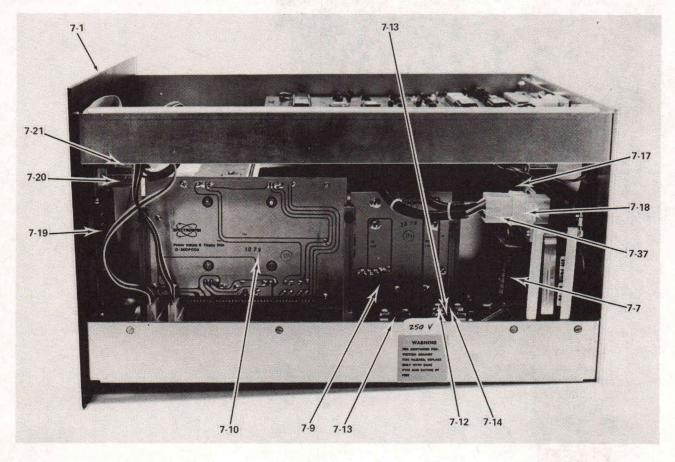


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-2 V2 7-3 V2 7-4 V2 7-5 V2 7-15 V2	4838500 8679670 8679673 8670587 4838509	Socket, 3 Prong 220 Whale w/Fuseholders Rear Panel Connector (PCB) I/O Terminator (PCB) Slave Terminator (PCB) Fuse, 2.04, SB, 250 W		 	350P 015 350P 012

View 21. Diskette Drive View 2

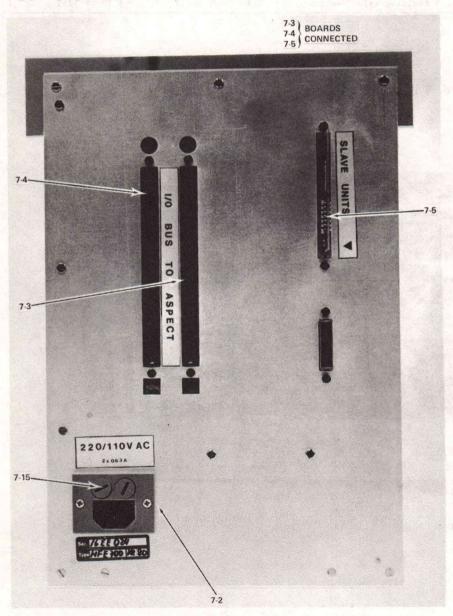


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
7-6 V3 7-8 V3 7-11 V3 7-36 V3 7-38 V3	4838504 4838505 8679669 6016838 8679672			 Bruker MFE Bruker Bruker MFE	350P 014

View 22. Diskette Drive View 3

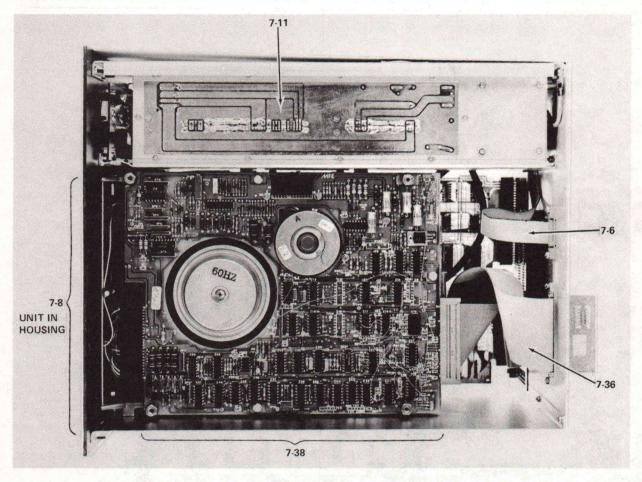


FIGURE ID AND VIEW		1	PART NUMBER	FART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
7-22		1	£679666		1	Bruker	1 1 350P
7-23	A 4	1	60 16 827 56 15 70 3	Pluggable IC NEC D372D Pluggable IC 8224	= 1 = +0.0	IBM	Sides in the Fig.
7-25 7-26	V4	1	5615704	Pluggable IC 8080A Pluggable IC 8238		I IBM	
7-27	V4	i	60 16 8 3 1	Pluggable IC 2111-1	1 1	Signetics	
7-28 7-29	V4	1	5615821 4178618	Pluggable ROM 8708 Pluggable IC 8212	2	IBM	7-15-10
7-30	V4	i	1582553	Pluggable IC 7438oc	1 1	I IBM	
7-31 7-32	V4	1	4433229	Pluggable IC 74126 Pluggable IC 7404	1	IBM	
7-33	V4	į	2392161	Pluggable IC 7406 Pluggable IC Terminator Module	1 2	IBM Bourns	4114R-003-221-33

View 23. Diskette Drive View 4

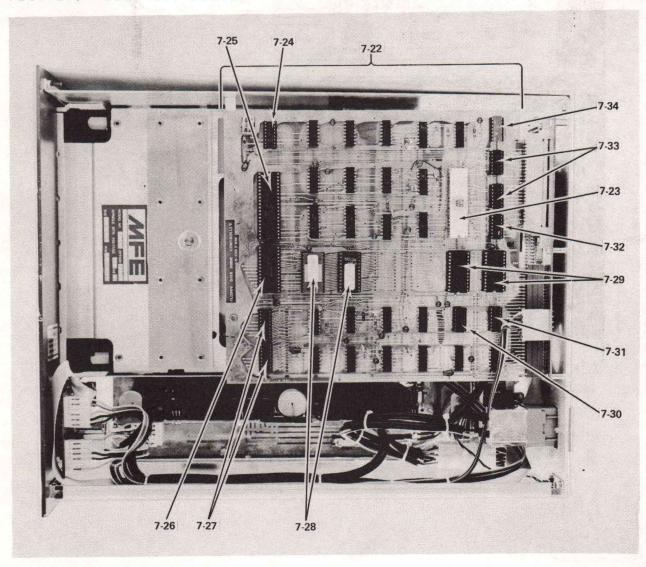
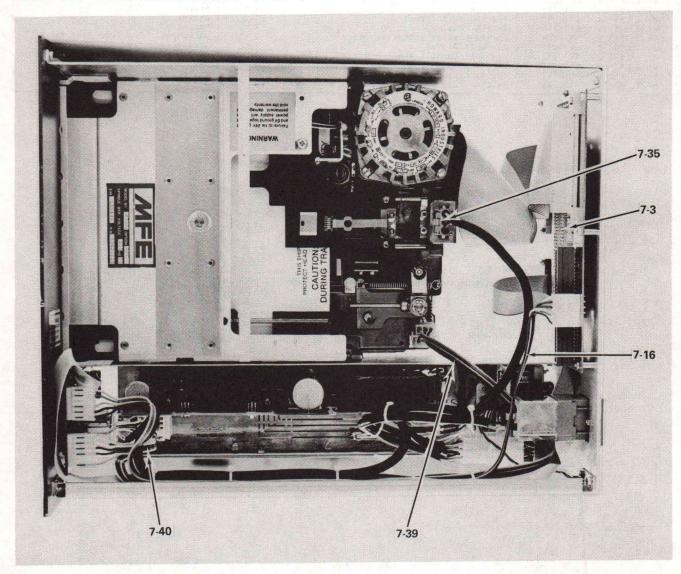


FIGURE AND VIE	-	PART NUMBER	PART DESCRIFTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
7-16 7-35 7-39 7-40		60 16 82 2 1847536 4838498 4838502	Voltage Cable, 5 Conductor (55CM) Connector, 3 Pin Power to NFE Drive 5 Conductor Cable (68CM) 5 Conductor Cable (22CM)	1 1 1 1 1	 Bruker Bruker Bruker Bruker	

View 24. Diskette Drive View 5



2.8 X-Y RECORDER

FIGURE AND VII		i	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
8-1 8-3	V1 V1	1	4838501 4838475	 X-Y Recorder (Entire Assembly) Vernier Dials (For Pots)	1 1 1 2	 Bruker Beckman*	 RE 30/37A 2606 Duo Dial
8-5 8-6	V 1	i	5670286 8679716	Pen Lift Switch (toggleDTSP) Fan On/Off Toggle Switch (Red)	1 1	Knitter Marquardt	MST206N 1505-1102
8-7 8-17	V 1	1	8679715 6016845	Power On/Off Toggle Switch (Yellow)	1 1	Marquardt Bruker	1 1505-1107
8-18 8-19	V 2	i	6016847	Y-Rubber Drive Ring Clutch) Y-Drive Cord	1 1	Bruker Bruker	
8-20	V 1	1	6016849	Y-Drive Cord Spring Y-Idler Pulley	1 1	Bruker Bruker	A SAN
8-22 8-23	V1	1	5670284 6016851	Travel Limiter Microswitches	1 2	Marquardt	1000 0101 Hicro
8-24	V1	-	60 16 85 2 60 16 85 6	Pen Lift Control Arm Ball Bearings (Rear Rail)	1 1	Bruker RMB	ULZ307.X
8-33 8-35 8-37	V1 V1	-	8680580 6016828	Pen Carriage Ball Bearing (Pront Rail)	1	Bruker	ULZ511X

View 25. X-Y Recorder View 1

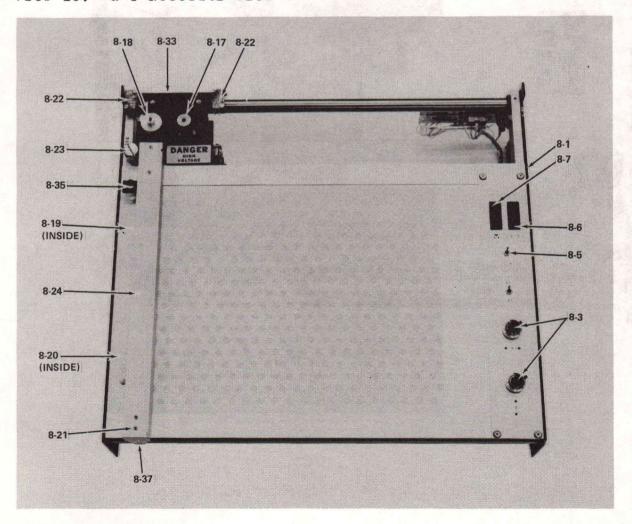
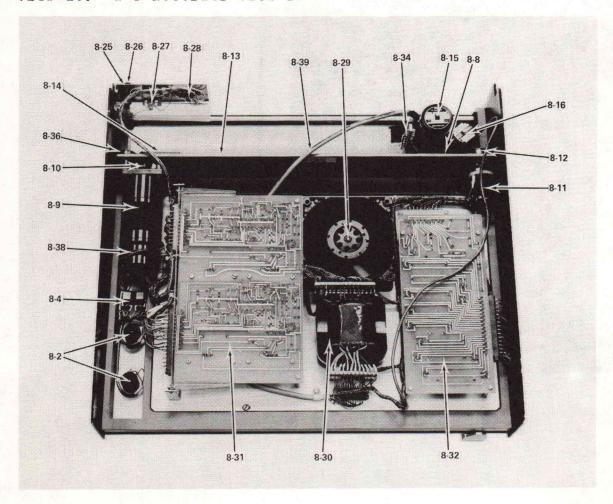


FIGURE AND VIE		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
	i			1123		Ton, or
8-2	V2 1	4838463	Offset Pots, 3540s, 10-Turn	2	Amphenol	P2151B
8-4	V2 1	5670285	Papersize A3/A4 (PCB)	1	Bruker	1
8-8	V2 1	6016839	Mylar Capacitor, 0.1 uF 1000V	1	1	
8-9	V2 1	5670280	X-Drive Servemotor Asm.	1		2800T 1:10DET23G
8-10	V2 1	6016840	X-Drive Pulley	1	Bruker	I amount of the second
8-11	V2 1	6016844	X-Drive Potentiometer Pulley (Pos. Ref.)	1	Bruker	1-
8-12	V2 1	60 16 84 1	X-Idler Pulley	1	Bruker	1
8-13	V2 1	60 16 84 2	X-Drive Cord	1	Bruker	1
8-14	V2	6016843	X-Drive Cord Spring	1	Bruker	1
8-15	V2	5670281	Y-Drive Servomotor Asm.	1	Mag.Elek. GMBH	1 2800T DZT23G
8-16	V2	6016846	Y-Drive Potentiometer Pulley (Pos. Ref.)	1	Bruker	1
8-25	V2 1	5670310	Fuseholder, AC Input (Screw-In)	1	Wickman	SIL 032.1112
8-26	V2	6016853	Fuse, 1.25A, SB, 250V		1	1
8-27	V2 1	6016829	Socket, 3 Prong Input AC, 220V	1	Sautter	Europa Norm STF40A
8-28	V2 1	6016854	Socket, 15 Pin Cannon (Signal)	- 1	Cannon	I DA15S
8-29	V2 1	4812461	220V Fan	1	IBM	I am a man a m
8-30	V2 1	5670282	Transfermer, AC	. 1	Bruker	1
8-31	V2 1	5670278	X-Y Amplifier (PCB)	1	Bruker	1
8-32	V2 1	5670279	Power Supply and Phase Shifter (PCB)	1	Bruker	1
8-34	V1	6016857	Connector, 12 Pin (For Servomotor)	1	SURTAU	8145-11-213-020VP, 8145-11-213-010-50
8-36	V 1	60 16 825	X-Rubber Drive Ring (Clutch)	1	Bruker	1
8-38	¥2	8689795	X-Drive Cable	. 1	Bruker	1
8-39	V2 1	8689796	Y-Drive Cable	1	Bruker	1

View 26. X-Y Recorder View 2



2.9 MAIN STABILIZER AND MAGNET FOWER

FIGURE AND VIE		i	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
		1		to the second se	The Last Last		AND THE RESERVE
9-1	V 1	1	5670295	Flux Stabilizer (PCB)	1	Bruker	1 12135
9-1	V 1	1	5670294	Integrator (PCB)		Bruker	1 12225
9-3	V 1		5670293	Current Stabilizer (PCB)	1 1	Bruker	Late Line 19 College
9-4	V 1	1	5670292	Rectifier (FCB)	1 - 1	Bruker	1
9-5	V 1	i	5670291	Shim Add (PCB)	1 1	Bruker	The state of the s
9-6	V 1	i	5670290	Shim A & B) (PCB)	1 1	Bruker	A CONTRACTOR OF THE PARTY OF TH
9-7	V 1	i	5670289	Warning Unit (PCB)	1 1 1	Bruker	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
9-14	V 1	1	6016862	Socket, 3 Pin (Soldered to Small Bd.)	4 3 - 1 - 21 - 22	Bruker	Mary Comments
9-16	V 1	1	6016864	Fabric Covered Hose	1 2	A F W.	1
9-46	V 1	1	6016881	Fan	1 1	ETRI	1 113X N

View 27. Main Stabilizer and Magnet Power View 1

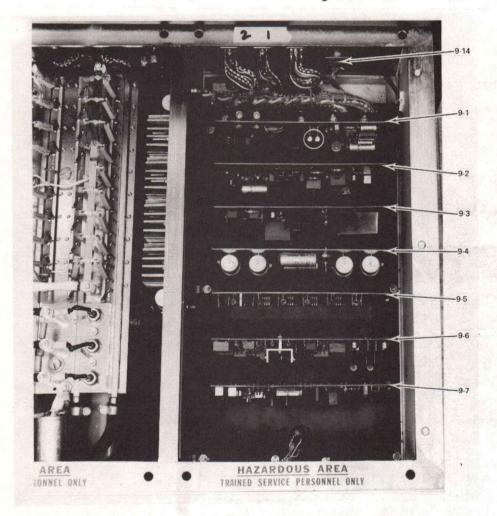


FIGURE AND VII			PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
9-11	V 2	-	6016859	 Socket, 30 Pin	1	Amphenol	T2070-030
9-12	V2	1	6016860	Socket, 26 Fin	1 1	Amphenol	I T2057-026
9-13	V 2	1	60 16 66 1	Socket, 39 Pin	1 1	Amphenol	1 T207-050
9-50	V2	1	5670310	Puseholders	1 2	Wickman	Sil 032.1112
9-51	V 2	1	8679736	Fuse, 4A MDX (American)	1 2	Legal House March March	
9-54	V 2	1	6016886	Water Hose Inlet/Outlet Conn.	1 2	Bruker	L Service Serv
9-55	V 2	1	6016888	Socket, Probe Motor Ctrl. 4 Pin	1 1	Amphenol	T3111 000
9-58	V 2	1	4838449	Socket, 5 Fin Power w/Cover	1 1		
9-59	V 2	1	6016891	Power Connector Thumb Lugs	1 3	Ruhstat	REF138-100Amp

View 28. Main Stabilizer and Magnet Power View 2

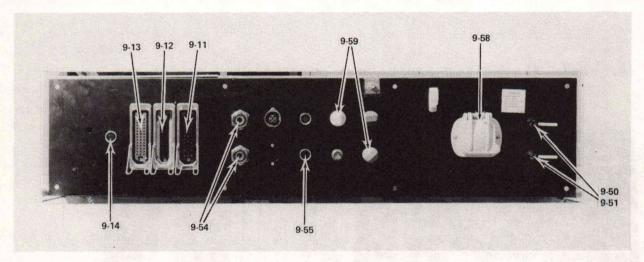


FIGURE AND VIE		1	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
	15	1		A CONTRACT OF THE PARTY OF THE		是不够有一种。 。据在1987年 11 年 12 年 12 日	
9-15	V 3	1	8679653	Shim Prestabilizer (PCB)	1	Bruker	Author Manager
9-18	V 3	i	6016866	Resistor, . 15 Ohm, 10 W	1 36	TRW	1
9-19	V 3	i	814146	Resistor, 22 Ohm, 0.5W	1 36	IBM	
9-20	V 3	i	2391667	Power Transistor 2N3716	1 36	IBM	
9-33	V 3	1	6016875	Thermal Switches Typ161	1 2	InterControl	1 70
9-34	V3	i	60 16 8 7 6	Cold Plate (Passbank)	1 1	Bruker	1
9-35	V3	i	5670303	Electrolytic Cap, 10 uF 180/250V	1 1	Eurofarad	PP120
9-36	V 3	i	5670302	Electrolytic Cap, 4700 uF 150/180V	1 2	Eurofarad	ETH-V
9-39	V 3	i	6016877	Main Transformer	1 1	Bruker	1
9-42	V 3	1	8680555	Fuse, .2A, SB, 250V	1 2	Littelfuse	1
9-43	V 3	1	8679743	Fuse, .1 A, FB, 250 V	1 4	Littelfuse	1
9-47	V 3	1	6016883	Terminal Strip, 4 Position (Screw)	1 1	Weidmueller	AL-1
9-48	V3	1	6016882	Terminal Strip, 32 Position (Solder)	1 1	Weidmueller	1 AK-24
9-49	V3	1	6016884	Terminal Strip, 18 Position	1 1		1
9-52	V3	1	567C 306	Transformer, Electronic	1 1	Bruker	I make a

View 29. Main Stabilizer and Magnet Power View 3

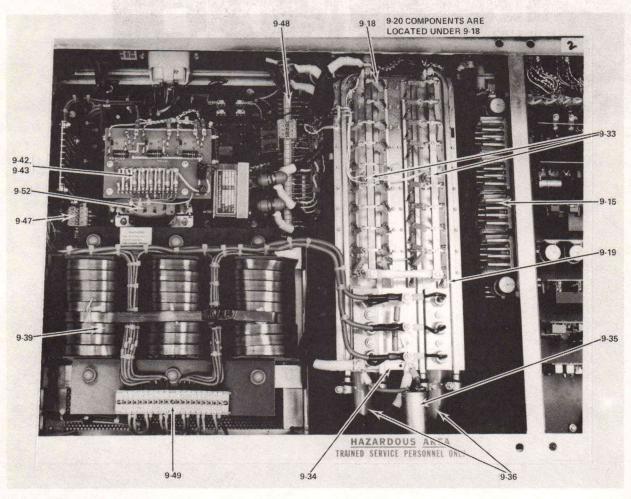


FIGURE ID AND VIEW	PART NUMEER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
9-17 V4 9-38 V4 9-40 V4 9-41 V4 9-45 V4	6016865 5670307 5670304 8680236 6016880	Rubber Water Hoses Self Chcke Contactor, 5 Fole 220 V Motor Control (PCB) Delta Y Selector Switch	Q 1 1 1 1 1	ARGUS Bruker Siemens Bruker Baco	DVM DN8 3TB 4217-OA 25A60CV PR25

View 30. Main Stabilizer and Magnet Power View 4

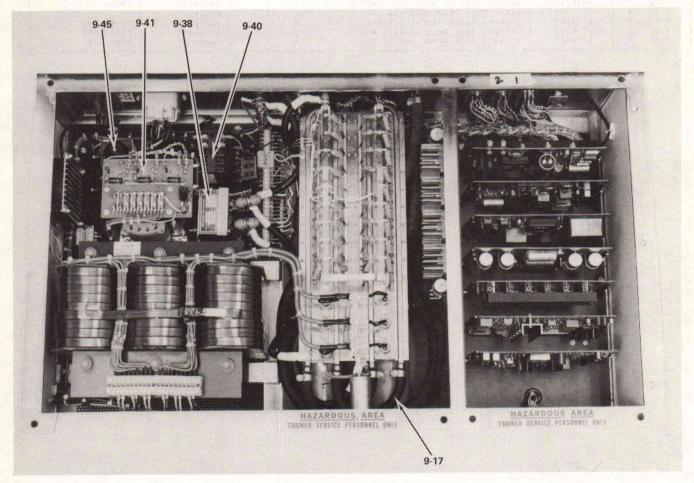
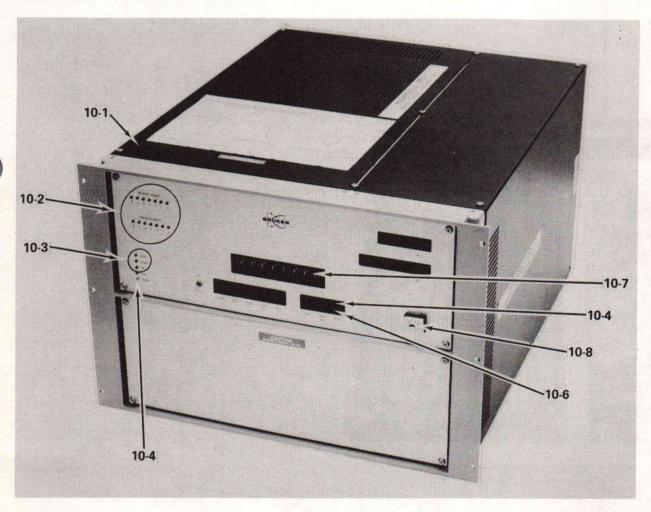


FIGURE AND VIE			PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
9-8 9-9 9-10 9-21	* * *		4838462 8686237 6016858 5252662		1	 Kaco Bertram Bruker	KG31-031J4 621.116 J Glace D2
9-22 9-23 9-24	*	-	2396628 2396629 5252662	Transistor MJ3500 Transistor MJ3000 Transistor 2N5683		IBM IBM IBM	
9-25 9-26 9-27	* *	-	60 16 86 8 60 16 89 2 60 16 8 7 0	Silicone Dicde IN4003 ZL47 Diode Power Diode SKN 50/04	36 1 1 3	IBM Intermetall SEMICON	
9-28 9-29 9-30 9-31	*	-	6016869 6016871 6016872 317390	Power Diode SKR 45/04 Capacitor, .22 uP 400V Resistor, 5.6K Ohm, 0.5W Resistor, 82 Ohm, 0.5W	3 Ohmite		715P-22454MD3
9-32 9-37 9-44	*	-	6016874 6016878 6016879	Terminal Blk., 3 Position Resistor, 270 Ohm 10w Relay, 24V, 10 A, 250V, VDE0660	36	IBM Bruker Dale LeGrande	1 1 270HL10 1 49163
9-53 9-56 9-57 9-60	:	1	8679703 6016889 6016890 6016863	Water Feed Thru Manifold Socket, Therm. Warning 5 Pin Socket, Heat Exc. Intlk 4 Pin Socket, Main Power Box, 6 Pin		Bruker Amphenol Amphenol Amphenol	1 T3363 000 1 T3303 000 1 T3400001

2.10 PROCESSOR

IGURE ID ND VIEW		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
10-1	V1	8679675		1	 Bruker	ASPECT 2000 IPA
10-2	V1	4433387	LEDS, Red, 3mm	1 17	Siemens-LLD3	2-2
10-3	V1	4433390	LEDs, Yellow, 3mm	1	Siemens-Litronix LD36-2	
10-4	V1	4433391	LEDs, Green, 3mm	9	Siemens-Litr	onix LD37-2
10-6	V1 i	5670341	Pushbutton Switches, W/LEDs	1 8	Schadow	STL
10-7	V1 1	6016893	Thumb Switches	1 8	Cherry	L20-07A
10 -8	V1 i	60 16 89 5	Power (Key) Switch ON/OFF	1 1	Lumitas	1 31-192.00

View 31. Processor View 1



PIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
2.64	Marie Coloredor (Coloredor (Color		28.57 28.02.5.005		1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1 (1
10-10 V2	5670335	Front Panel Board BFPB (PCB)	1	Bruker	PPB76231
10-11 V2	5670336	Front Panel Board C PPC (PCB)	1 1	Bruker	FPC76221
10-12 V2	4433201	1 16K Memory (PCB)	1 1	Bruker	1 76042
10-13 V2	4433202	1 8K Memcry (PCB)	1000	Bruker	1 76042
10-14 V2	4433214	F1-F2 Board (PCB-1)	1 1 65	Bruker	1 77121
10-15 V2	4433203	Memory Control Board (PCB-6)	1 1	Bruker	1 76035
10-16 V2	4433204	Address Board (version-2PCB-7)	1 425	Bruker	1 77453
10-17 V2	4433205	Register Board (PCB-8)	1 1	Bruker	76065
10-18 V2	4433206	Control Board (PCB-9)	1 1	Bruker	1 78075
10-19 V2	1 4433207	Disk Interface Board (PCB-10) Mod 31	1 1	Bruker	1 76504
10-20 V2	4433208	Display Board (PCB-11)	The state of the	Bruker	1 76255
10-21 V2	4433209	Sweep Control Board (PCB-12)	1 1	Bruker	1 76417
10-22 V2	4433210	Digitizer Board with Slow A-D (PCB-13)	1 20	Bruker	1 77433
10-23 V2	4433212	WP Pulser Board (PCB-13a)	1 1	Bruker	1 77174
10-24 V2	4433213	I I/O Interface Board (vers. 2 PCB-14)	1 1	Bruker	78243
10-25 V2	4433217	Panel Adapter Board-IF (PCB-15)	1 1	Bruker	1 77344

View 32. Processor View 2

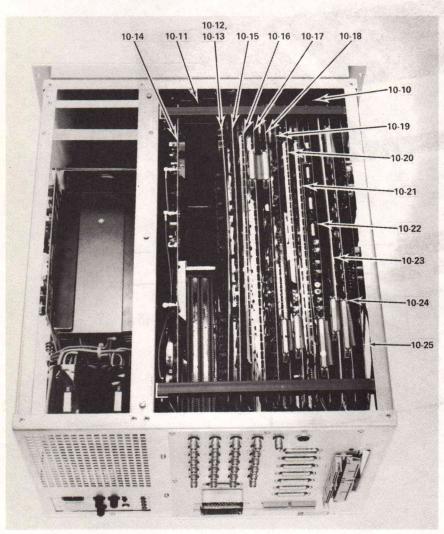


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
10-28 V3 I 10-29 V3 I 10-30 V3 I	6016899 6016898 6016902	Teletype Board (TTY) Teletype Board (TTY) Flat Cable, 50 Conductor (to FPC) Flat Cable, 34 Conductor Jumper		 Bruker Bruker Bruker	

View 33. Processor View 3

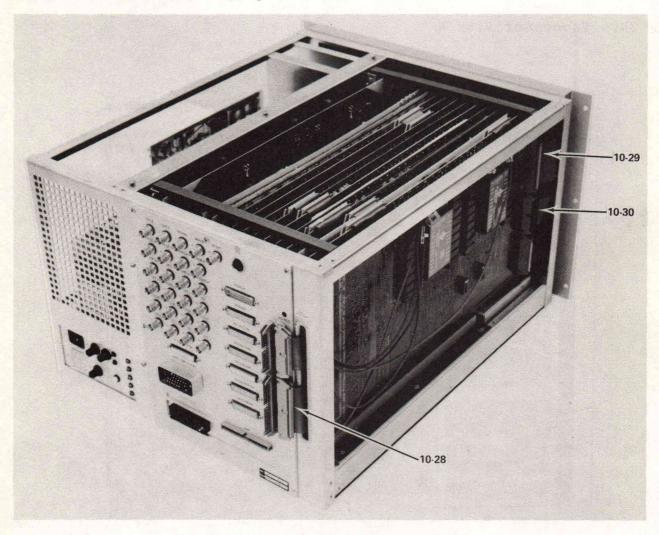


FIGURE ID AND VIEW	PART	FART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10-27 74	5670340	Mother Board	on the second of	Bruker	
10-41 V4 10-47 V4	4109480 4812459	Fan Choke 4CA	1 3	IBM Lectronic 51-H2-395	2KB447/004 51-H2-39

View 34. Processor View 4

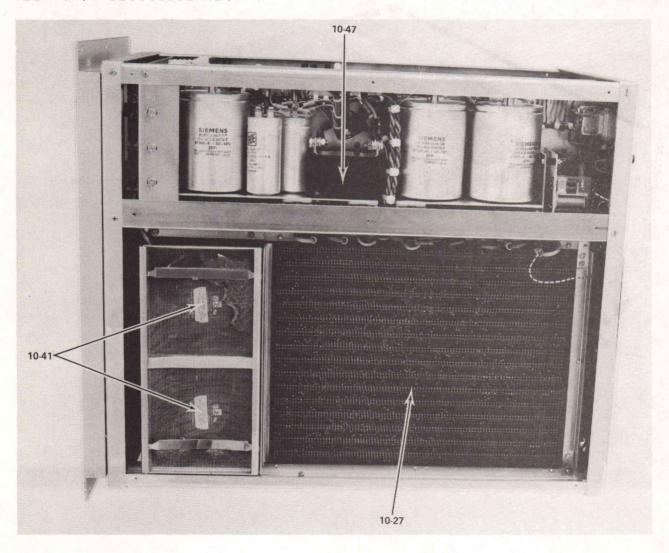


FIGURE ID AND VIEW	i	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10-32 10-33 10-34 10-35 10-36 10-37	V5 V5 V5	4812468 8680579 4812469 8679740 8679741 8679742 8679743 4812466	LEDs, Green 5mm LEDs, Fed 5mm LEDs, Fed 5mm Reset Switch (White) Fusehclders (Screw-in) Fuse, 6.3A, SB, 250V Fuse, 1.0A, SB, 250V Fuse, 100mA, FB, 250V Socket Flug, 220V 3 Prong Male w/filt.	5 1 2 1 2 1 1 3 1 1 1 1 1	 	1.10107.011-02 14331.1/19466 Netz Filter6H46

View 35. Processor View 5

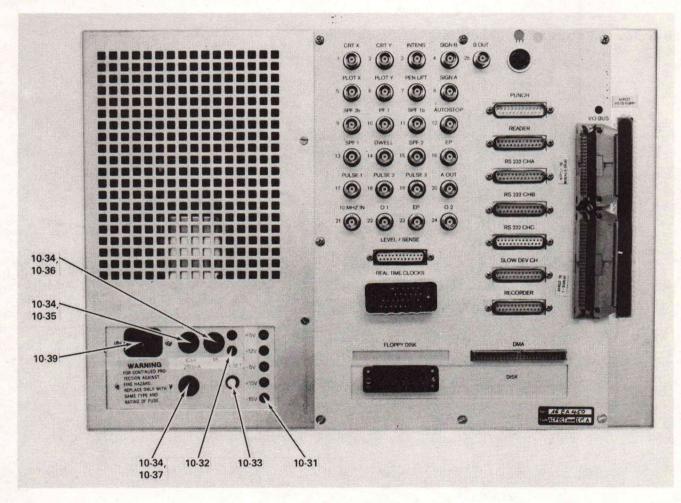


FIGURE I	-	i	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
10-38 10-42 10-43 10-44 10-45 10-46	V6 V6 V6		4838039 4812462 4812463 4812464 4812475 4812474	Relay/Transformer Board Electrclytic Cap, 47K uF +50/-10% a 25V Electrclytic Cap, 10K uF +50/-10% a 25V Electrclytic Cap, 10K uF +50/-10% a 40V Resistor, 470 Ohm, 5W, 10%, WW Resistor, 1K Ohm, 5W, 10%, WW	1 3 1 1 1	Bruker Burofarad Burofarad Burofarad	T165 41 55 65 60 1165 41 55 60 1165 41 5
10-48	V6	i	4812465	Line Filter		Corcon	6EF 1
10-51	V6	1	4812476	Terminal, 6 Fin	1	Schurich	LL6KA P/N 14.495.
10-52	V6	1	4812477	Terminal, 3 Pin	1	Schurich	LL3KA P/N 14.495.
10-57	V6	1	4812460	Main Aspect Transformer	1	Bruker	

View 36. Processor View 6

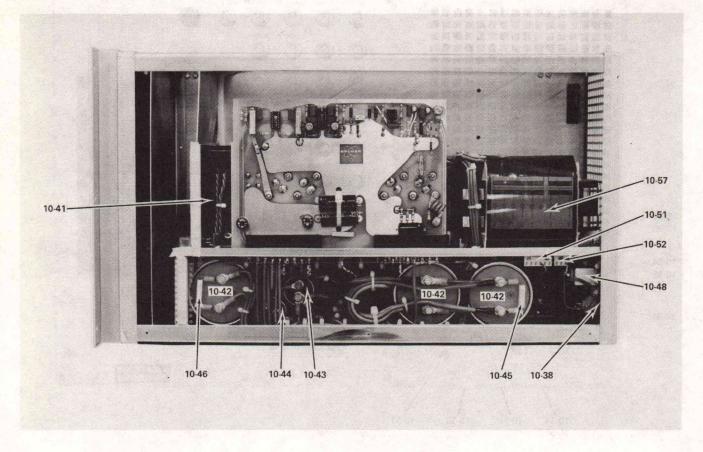
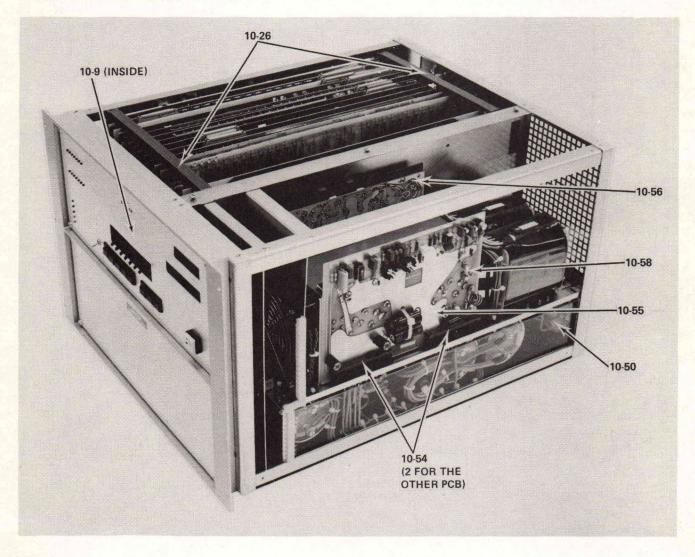


FIGURE ID AND VIEW		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
				1 3 2 5 A		
10-9 V	7 1	5670334	Front Panel Board AFPA (PCB)	1	Bruker	FPA76257
10-26 V	7 1	6016901	Plastic PC Board Dividers	1 2	Bruker	
10-50 V	7 1	8680571	Diode IN4148	1 2	Particular Section 198	and the second
10-54 V	7 1	8680575	Connector, 15 Pin Female	1 4	Roschi	R102-3005
10-55 V	7 1	4431549	Power Supply Board 1	1 1	Bruker	The state of the s
10-56 V	7 1	4431550	Power Supply Board 2	1 1	Bruker	
10-58 V	7 i	8680560	Fuse, .5A, FB, 250V	1		the state of the state of the state of

View 37. Processor View 7



	URE ID		i 	PART NUMBER	PART QUANTITY SUPPLIER DESCRIPTION	SUPPLIER CATALOG NUMBER
1	10-5		1	60 16 89 4		7101
1	0-40	*	i	4812466	Socket Flug, 220V 3 Prong Pemale 1 Ettinger	European 1216518
	0-49	*	i	4812458	Diode SSIT 2340 4 SEMICON	1 SKR71/16
1	0-53	*	i	8680574	Line cord 1 Sautter	1 HO5VV-F3G1,0 QMM 38
1	10-59	*	i	8680555	Fuse, .2A, SB, 250V	1
1	0-60	*	i	8680557	Fuse, 1A, FB, 250V	
1	0-61	*	i	8679976	Module, 16K RAH Nationa Semi	1 MM5290J-3
1	10-62	*	1	8679718	1 16K Mem (PCE) Ver II	
1	0-63	*	1	8679719	32K Mem (PCB) Ver II	
1	10-64	*	i	8679721	48K Nem (PCB) Ver II	
1	10-65	*	i	8679722	64K Mem (PCB) Ver II	į.
1	0-62	*	1	8679735	80K Nem (PCB) Ver II	

2.11 MAGNET ASSEMBLY

FIGURE 1		-	PART		PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
		i		i				
11-2	V 1		8679724	1	Air Control Valve	1 1	Bruker	1
11-3	V 1		8679725	1	Air Control Gauge	1 1	Bruker	1
11-4	V 1		6016906	- 1	Sample Depth Gauge	1 1	Bruker	
11-5	V 1	1	8680593	-1	Up/Dcwn Control (PCB)	1 1	Bruker	
11-6	V 1	1	8679727	1	Magnet Fushbutton	1 1	Bruker	I was a first of the second
11-7	V 1	1	8679726	- 1	Magnet Switch (PCB)	1 1	Bruker	*** ** * * * * * * * * * * * * * * * *
11-8	V 1	1	6016907	-1	Potenticmeters, 10-Turn, 10K, Drift	1 1	Bruker	
11-9	V 1	1	8679731	i	Potenticmeters, 10-Turn, 1 K, Current	1 2	Bruker	A CANADA A SANTA
11-10	V 1	i	4433387	i	LEDS, Red 3mm	1		
11-11	V 1	1	6016908	-1	Top Cover Hinge Dampers	1 4	Bruker	
11-26	V1	1	5670330	i	Probe Arm Limiter Micro Switches	1 2	Matsushita	I AH7150591
11-29	V 1	i	8680342	1	Air Surrly Tubing	A Section 1	Bruker	I SHM ID/7MM OD
11-30	V 1	1	4812444	i	Line Power Pushbutton, Red	1 1	Schadow	
11-32	V1	i	8679728	i	Reset Fushbutton	1 1	Schadow	
11-33		1	60 16 925	i	Plux Pushbutton	1 1	Schadow	

View 38. Magnet Assembly View 1

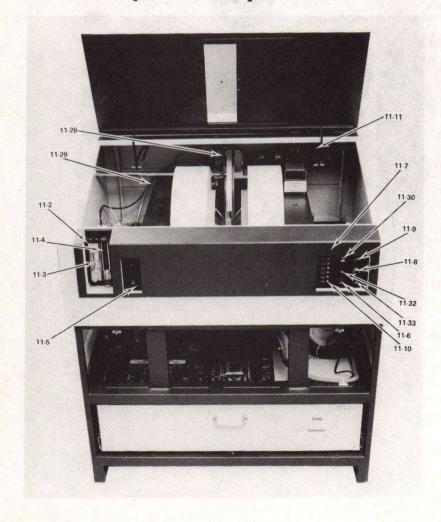


FIGURE ID I	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
11-1 V2	6016919	Water In/Out *O* Rings ()	1	 Efrapo	20 mm x 3 mm

View 39. Magnet Assembly View 2

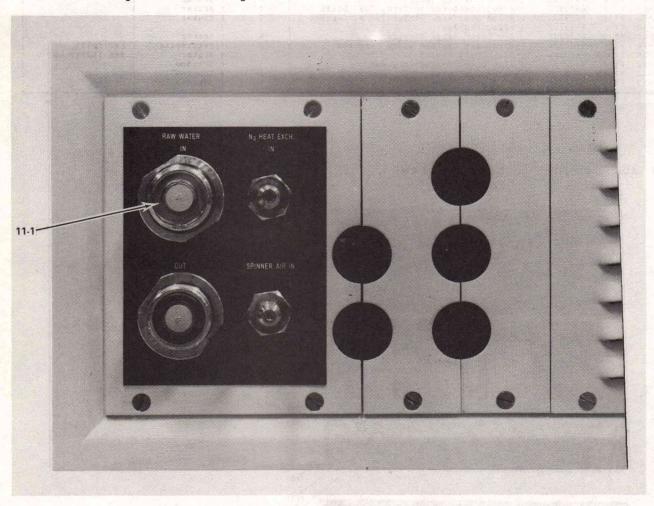


FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
11-12 V3 11-13 V3 11-14 V3 11-15 V3 11-16 V3 11-17 V3 11-19 V3 11-20 V3 11-28 V3	1 6016911 1 6016912 1 6016913 1 6016914 1 6016915 1 5670305 1 8680594	Selector Switch, 220V/380V Fusehclders CB1 (Main Line) 25A CB2 (Power) 20A CB3 (Console) 5A CB4 (Heat Exchanger) 5A Contacter, Mainline Transformer 12V24V Relay Board (FCB) Connector, Burndy 19 Pin Round	1 1 2 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Baco Wickman Kloekner* Kloekner* Kloekner* Telemechanique LeGrande Bruker	2253 D4 Sil 032.1112 PAZG25-4 FAZG20-3 FAZG05-3 FAZG05-2 LC1D404 LG49163

View 40. Magnet Assembly View 3

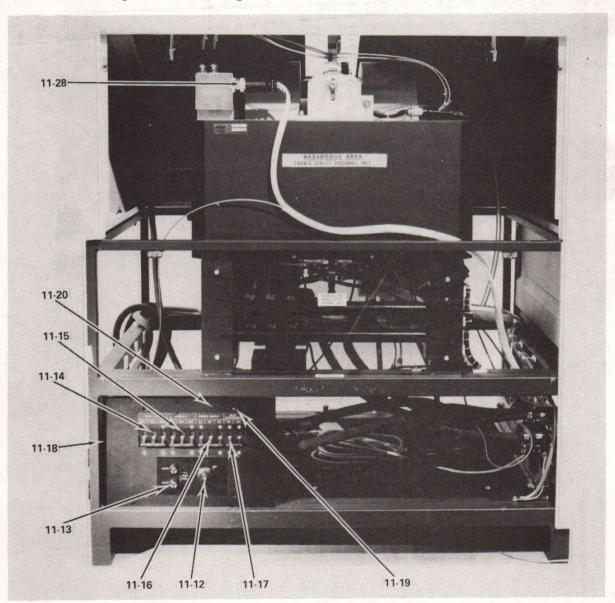


FIGURE ID AND VIEW	PARI NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
11-21 V4 I		 	1 1 2	 Bruno Maedler InterControl	 Type B, Size 712 43C

View 41. Magnet Assembly View 4

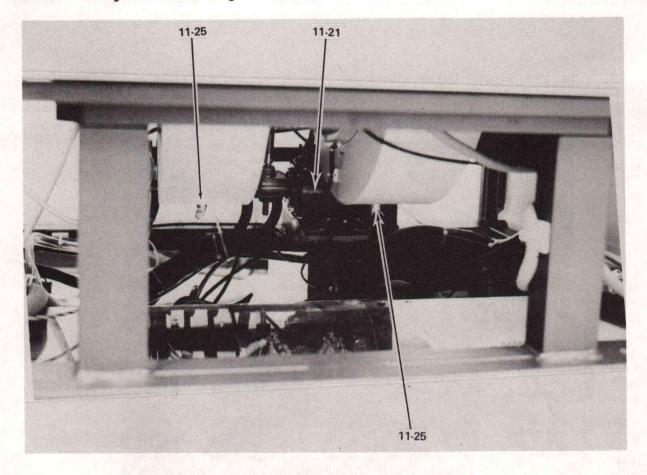


FIGURE ID AND VIEW			PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER	
	i		Periodical Control of the Control of				
11-22 *	1	6016916	Terminal Strip, 3 Position	1 1	Bruker	1	
11-23 *	1	6016917	Terminal Strip, 9 Position	1 1	Bruker		
11-24 *	1	6016918	Capacitor, 10 uF 240V/260V	1	Bosch	1 0670 311 464	
11-27 *	1	60 16 92 0	Probe Arm Travel Adjusting Blocks	1 1 1	Bruker	1 0070 311 404	
11-31 *	1	5670301	Shim Condenser (Capacitor)	1	014401	1 1 4 P	
11-34 *	1	8680173	Temp Sensor, Cooling Water	100 1	Sopac	1 1402 (Type PS)	
11-35 *	1	4212444	Line Power PB		Schadow	1 1402 (Tipe Es)	
11-36 *	1	5670331	Air Supply Tubing, 4MM ID/788 OD	in the second	Bruker		
11-37 *	1	8680588	"O" Rings	per constant	Efrapo	1 20MM×3MM	
11-38 *	i	8679793	Cooling Water Exhaust Outlet		Bruker	Lounkann	
11-39 *	i	4214445	Cooling Water Distr. Inlet		Bruker		

2.12 HEAT EXCHANGER

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG
12-3 V1 1 12-4 V1 1 12-5 V1 1 12-20 V1 1 12-21 V1 1 12-22 V1	60 16926 8679732 8679797 5670162 8680589 8680590	Capacitor (Starter) 12MFD,400Vac Lon Exchange Column Lon Exchange Resin Lingut Water Filter Assembly Power Cable Control Cable	1	Asea Jumet Serva Zinzer Serva Zinzer Bruker Bruker Bruker	MFM5-33122 BRM2/63 Order for above No.

View 42. Heat Exchanger View 1

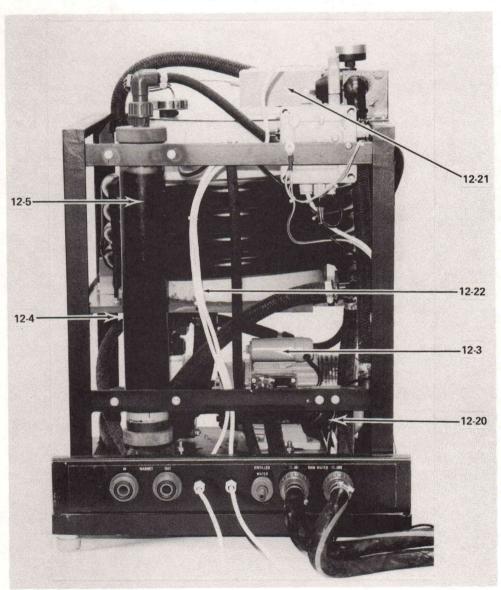


FIGURE ID AND VIEW	PART NUMBER	PABT DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
12-1 V2 I 12-2 V2 I	5670167 8679934	 	1	 Bruker Schmidt	

View 43. Heat Exchanger View 2

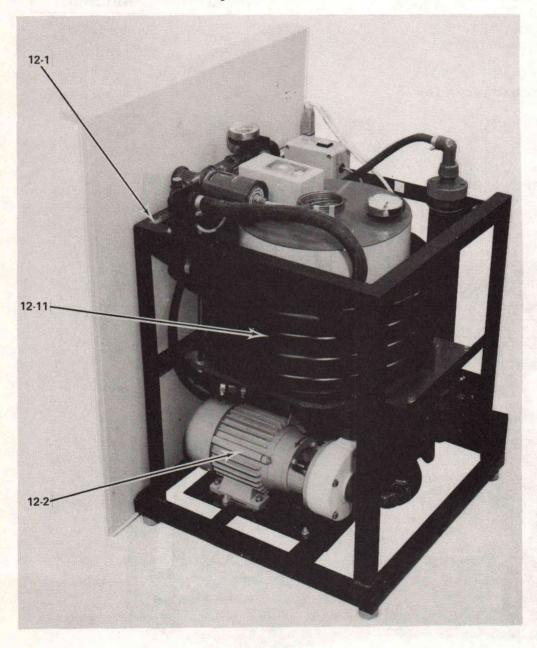


FIGURE ID AND VIEW		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
	V3	5670310 8679741	Pusehclder Puse, 6.3 A, SB, 250V	Q	 Wickman	si1032.1112
-	V3 1	60 16 92 7	Heat Exchanger Control Box	1	Bruker	
	V3 1	6016928	Pressure Switch	1	Sopac	PR10
	V3 1	6016929	Temperature Control Thermostatic Valve	1	Herion	1 01077,6000000
	V3 i	6016930	Serpent Ccil	1	Bruker	
12-12	V3 i	6016931	Pressure Reducer and Gauge	1	Quiet	1 445 1/2" 0-12 BAR
12-13	V3 1	8679733	Temperature Gauge	1	Scheich	1 0-120C 894 006304
12-14	V3 1	60 16 93 2	Pushbutton Start	1	Olten	1 01-121
	V3 1	6016933	Relay (PCB)	1	Bruker	1 1505
12-16	V3 1	6016934	Fabric-Covered Hose 16mm	1	Ringenwald	REF 1525
	V3 1	6016935	Float SwitchAuto Filling	1	Schwab	1 18364041
and the same of th	V3 1	8680591	Low-level Sensor Switch	1	Rufi	HR001220V.5A.

View 44. Heat Exchanger View 3

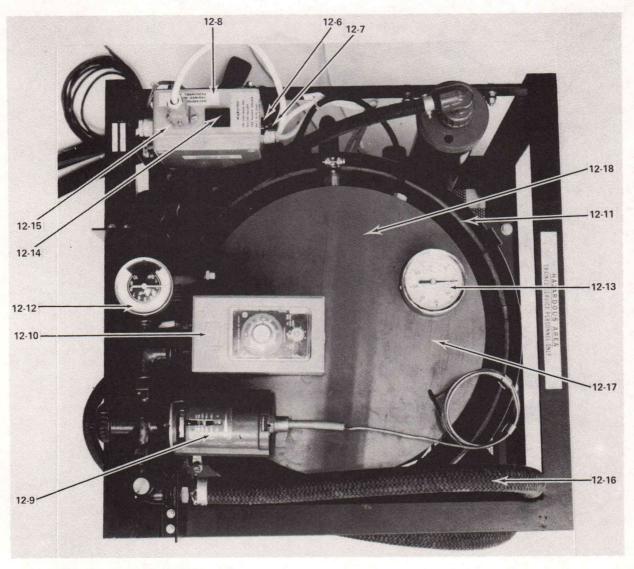


FIGURE ID AND VIEW	PART NUMBER	PABT DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
		The second secon	LEGIT DENC	and the state of	
12-19 *	8679658	Water-Control Solenoid	1	Burkert	180a.220V.

2.13 VARIABLE TEMPERATURE CCNTRCLLER

FIGURE ID AND VIEW	PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
13-1 V1 1 13-17 V1 1 13-20 V1 1 13-21 V1 1 13-22 V1 1 13-23 V1 1 13-24 V1 1	60 16952 60 16953 60 16954 60 16955 60 16956	VTC Unit (Entire Assembly) Connector, 3 Prong Thermo Td Potentiometer Control 10K Ti Potentiometer Control 500K G Potentiometer Control 10K Socket, 7 Position-Heater Socket, 5 Position N2		Bruker Thermoelectric Draloric Draloric Draloric	BVT1000 CNN 81300TX
13-25 V1 I 13-27 V1 I		Socket, 3 Prong Input Power Socket, 5 Pin Security	ii	i	

View 45. Variable Temperature Controller View 1

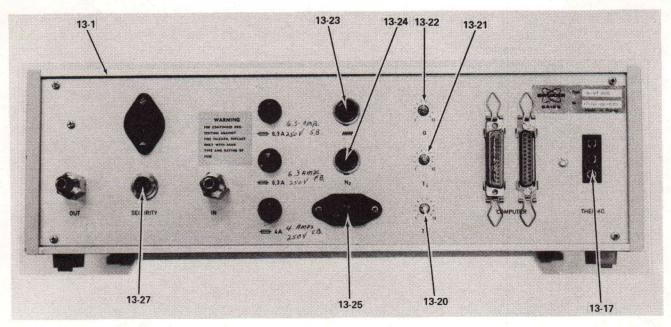


FIGURE I		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
			The second second second second			
13-2	V2 1	8679705	Reference Digital (PCB)	1	Bruker	791104
13-3	V2 1	8679707	Security Amp. Board (PCB)	1 1	Bruker	1 791103
13-4	V2	8679706	Power Supply Alim Board (PCB)	1 1	Bruker	1 791102
13-5	V2 1	6016937	Ampli Thermccourle (PCB)	1 1	Bruker	1 791106
13-6	V2 1	60 16939	Mother Board w/Sockets	1 1	Bruker	1 791101
13-7	V2 1	6016940	I Interface Board (PCB)	1 1	Bruker	1 791110
13-8	V2	60 16 94 1	Front Panel Display (PCB)	1 1	Bruker	791105
13-9	V2 1	6016942	Error Signal Meter	1 1	Indicateur	1 620-59-AH-d2-CADRA
	- 1				Bertram	1 59-62-03
13-10	V2	60 16943	Heater Current % Meter	1 1	Indicateur Bertram	621-195-CL-D2-12V
13-11	V2 1	8680579	LED, Red 5mm	1		
13-12	V2	60 16 94 4	Heater Power Limiter Switch and Pot	1 1	Radiohm	CIP 202 1FSC 470 Ka
13-13	V2	6016945	N2 Evaporator Power Switch and Pot	1 1	Radiohm	CIP 202 1FSC 47 Ka
13-14	V2 1	4838090	Power on/off	1 1	Microswitch	AML32FBC7AD
13-15	V2 1	6016947	Power Supply +5V (PCB)	1 1	Bruker	791109
13-16	V2 1	60 16 94 8	Main VTC Transformer	1 1	Bruker	1
13-18	V2 1	60 16 950	Electrolytic Cap, 3900 uF 80/100	1 1	Felsic	018 (5 SIC-SAPECO)
13-31	V2	8680300	Capacitor, 2200 uF, 25V	1 1	Sic Safeco	The second second
13-32	V2 1	4112708	Button, Power on/off	1 1	Microswitch	I AML52-NIOR

View 46. Variable Temperature Controller View 2

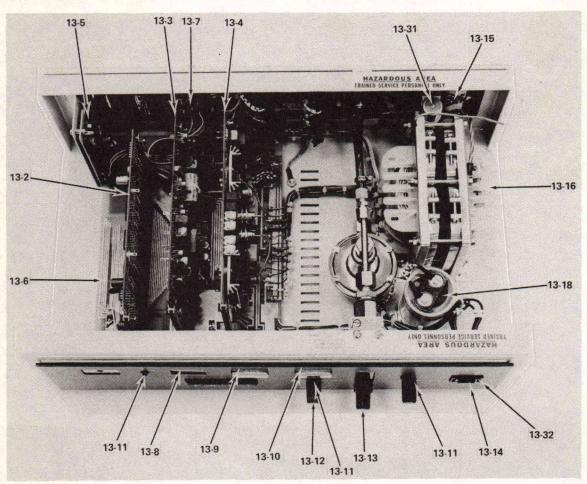


FIGURE ID AND VIEW				PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER	
13-19 13-26 13-28 13-29	* * *	101	6016951 6016958 6016960 6016961		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	 Bruker 		
13-30 13-33 13-34	*		6016962 4838503 6016837	SDC Cable Resistor, 1.8 Ohm (Brass clad) Resistor, 2.2 Ohm (Brass clad)		Bruker Bruker		

2.14 MISCELLANECUS PARTS

FIGURE ITEM ID CO		PART NUMBER	PART DESCRIPTION	QUANTITY	SUPPLIER	SUPPLIER CATALOG NUMBER
14-1 14-2 14-3 14-4 14-5 14-6 14-7 14-8 14-9 14-10	* * * * * *	8675849 8680595 6016963 6016964 6016965 6016967 8680573 323538 323538	Synthesizer INTFC (PCB) Shim Plates Preamp to Console Cable Console to Magnet Signal Cable Yellow/Green Ground Cable Interface Cable for Mod 31 Disk Plotter Signal Cable Plug, 2 Prong AC Adapter Green/Yellow wire -10 AWG Green/Yellow wire -14 AWG		 Bruker Bruker Bruker Bruker DRI* Ettinger IBM	12.18.018

STREEL BARBURG CALTE

The following list identifes the parts by part number.

```
PART
              NO.
         * | 317390 | Resistor, 82 Ohm, 0.5W
 9-31
 14-9 V1 | 323538 | Green/Yellow wire -10 AWG
 14-10 V1 | 323539 | Green/Yellow wire -14 AWG
       V2 | 334235 | Potentiometer, 10 K, 1-Turn
 4-4
 14-5 V1 | 347053 | Yellow/Green Ground Cable # 12 AWG
 7-30 V4 [1582553 [Pluggable IC 7438oc
 7-35 V5 | 1847536 | Connector, 3 Pin Power to MFE Drive
1 9-20 V3 12391667 | Power Transistor 2N3716
7-32 V4 |2392102 |Pluggable IC 7404
7-33 V4 |2392161 |Pluggable IC 7406
1 9-22 * 12396628 | Transistor MJ2500
1 9-23 * 12396629 |Transistor MJ3000
1 10-41 V4 14109480 [Fan
 13-32 V2 |4112708 |Bezel, Power on/off
| 7-29 V4 |4178618 |Pluggable IC 8212
| 11-35 * |4212444 |Line Power PB
1 11-28 V3 14388452 [Connector, Burndy 19 Pin Round
1 10-55 V7 14431549 [Power Supply Board 1
1 10-56 V7 14431550 | Power Supply Board 2
| 10-12 V2 | 4433201 | 16K Memory (PCB)
1 10-13 V2 14433202 18K Memory (PCB)
  10-15 V2 |4433203 | Memory Control Board (PCB-6)
1 10-16 V2 14433204 | Address Board (version-2...PCB-7)
1 10-17 V2 14433205 | Register Board (PCE-8)
 10-18 V2 | 4433206 | Control Board (PCE-9)
1 10-19 V2 14433207 |Disk Interface Board (PCB-10) Mod 31
1 10-20 V2 14433208 [Display Board (PCB-11)
1 10-21 V2 14433209 | Sweep Control Board (FCB-12)
  10-22 V2 |4433210 |Digitizer Board with Slow A-D (PCB-13)
1 10-23 V2 14433212 | WP Pulser Board (PCB-13a)
1 10-24 V2 | 4433213 | I/O Interface Board (vers.2...PCB-14)
1 10-14 V2 14433214 |F1-F2 Board (PCB-1)
| 10-25 V2 |4433217 |Panel Adapter Board-IF (PCB-15)
1 7-31 V4 14433229 [Pluggable IC 74126
        V1 14433356 [Connector, 25 Position Cannon
```

```
PART
              NO.
        v2 14433356 [Connector, Cannon, 25 Position
        V1 14433387 |LEDs, Red, 3mm
 10-2
 11-10 V1 14433387 | LEDs, Red 3mm
        V1 14433390 |LEDs, Yellow, 3mm
 10-3
        V1 14433391 | LEDs, Green, 3mm
 10-4
 11-31 V1 | 4812444 | Line Fower Pushbutton, Red
       * 14812445 [Cooling Water Distr. Inlet
 11-39
 10-49 * |4812458 |Diode SSIT 2340
 10-47 V4 14812459 | Choke 40A
 10-57 V6 | 4812460 | Main Aspect Transformer
       V2 14812461 1220V Fan
 10-42 V6 | 4812462 | Electrolytic Cap, 47K uF +50/-10% @ 25V
 10-43 V6 | 4812463 | Electrolytic Cap, 10K uF +50/-10% @ 25V 10-44 V6 | 4812464 | Electrolytic Cap, 10K uF +50/-10% @ 40V
       V2 | 4812465 | Broadband Preamp2
 10-48 V6 14812465 |Line Filter
        V4 | 4812466 | Socket, 3 Prong Input Power
 1-13
 10-31 V5 |4812468 |LEDs, Green 5mm
 10-33 V5 | 4812469 | Reset Switch (White)
 10-46 V6 | 4812474 | Resistor, 1K Ohm, 5W, 10%, WW
 10-45 V6 | 4812475 | Resistor, 470 Ohm, 5W, 10%, WW
 10-51 V6 | 4812476 | Terminal, 6 Pin
 10-52 V6 | 4812477 | Terminal, 3 Pin
        V1 14838012 | Fan
 1-6
        V1 | 4838013 | Emergency Power Off (EPO) Switch
 3-1
 10-38 V6 14838039 | Relay/Transformer Board
 13-14 V2 | 4838090 | Switch, Power on/off
         * | 4838448 | Fuse, 6.3 A, FB, 250V
 1-25
        V1 |4838449 |Socket, 5 Prong Male w/cover
 2-1
        V2 14838449 | Socket, 5 Pin Power w/Cover
 9-58
        V1 | 4838451 | Power Receptacle, 3 Position, 220V
1 2-2
         * | 4838451 | Power Receptacle, 3 Position, 220V
 3-2
        V1 |4838452 |Connector, 19 Position Circular
V1 |4838453 |Connector, 34 Position Burndy
 2-3
        V5 | 4838453 | Socket, DecI/DecII 34 Position Burndy
 5-24
        V1 14838453 [Connector, 34 Position Burndy
 6-12
        V2 14838454 [Terminal Block, 22 Position (Screw)
1 2-6
        V2 | 4838460 | Terminal Block, 24 Position (Solder)
1 2-7
        V2 |4838462 |Socket, 31 Position
1 3-5
        V4 | 4838462 | Socket, 31 Position For PCBs
1 5-4
         * |4838462 |Socket, 31 Position For PCBs
1 9-8
 3-6
        V3 14838463 | Shim Fots, 10 Turn, 10K
```

```
PART
               NO.
        V1 14838463 | Potentiometers, 10K, 10-Turn
 4-14
        V2 | 4838463 | Offset Pots, 3540s, 10-Turn
1 8-2
        V3 14838464 | Vernier Dials for Shim Pots
1 3-7
 3-9
        V4 14838466 [Terminal Block, 30 Position (Solder)
1 3-10
           14838467 |Line Filter
        V2 | 4838468 | Lock level Meter
 4-2
        V1 | 4838469 | X, Y Fine Pots 500 OHM
 4-12
        V1 [4838470 |Display Cables I & II
 4-17
1 4-5
        V2 14838471 | Phase / Pot 3 Turn
1 4-16
        V1 |4838472 | Vertical Display Scaler Cable
        V2 | 4838473 | Receiver Gain Dial, 1-8K
1 4-8
        V2 | 4838474 | Vertical Scale Dial, 4-2048K
 4-7
         * 14838475 | Regulator, 9V, 1C
 1-26
 8-3
        V1 | 4838475 | Vernier Dials (For Pots)
        V1 |4838476 |Mismatch Control (PCB)
 5-5
        V2 | 4838477 | Programmable Attenuator #/PCB
1 5-8
        V2 | 4838478 | Relay
 5-9
        V2 |4838479 |Relay Socket
 5-10
1 5-12
        V1 |4838480 |Heat Sink Assembly
        V2 14838481 | Filter Box
 5-13
        V2 | 4838482 | X3 Tripler Box
 5-14
 5-15
       V1 | 4838483 | Refl/Transmit Power Ind. (PCB)
        V1 | 4838484 | Meter Board (PCB)
1 5-17
        V1 | 4838485 | Mode IEDs. (PCB)
V1 | 4838486 | Connector, 9 Position Nylon Recept.
1 5-18
 7-37
 5-25
        V5 14838487 | BNC Connector, Female
 5-26
         * 14838488 | Regulator, + or - 15V, +5V (PCB)
        V4 | 4838489 | Capacitor, .68 uF Filter, Ceramic V4 | 4838490 | Capacitor, 33 uF Tantalum, 16 v
 5-27
1 5-28
        V2 14838491 [Coax Cable w/ Straight SMB Conn. 40 CM
1 5-29
        V2 14838492 | Coax Cable w/90 SMB Conn. 40 CM
 5-30
        V2 |4838493 | Power Supply and Control (PCB)
 6-2
        V2 14838494 | Preamp (PCB) w/Heatsink
1 6-4
        V2 14838495 [Voltage Regulator (PCB)
 6-5
         * 14838496 | Power Transistor 2N3054
 6-7
        V2 | 4838497 | Switch (PCB) Fixed Variable Frequency
1 6-9
 7-39
        V5 | 4838498 | 5 Conductor Cable (68CM)
        V2 |4838499 |Variable Attenuator
 6-14
        V2 14838500 | Socket, 3 Prong 220V Male w/Fuseholders
1 7-2
        V1 | 4838501 | X-Y Recorder (Entire Assembly)
1 8-1
        V5 |4838502 |5 Conductor Cable (22CM)
  7-40
 13-33 * |4838503 | Resistor, 1.8 Ohm (Brass clad)
        V3 | 4838504 | Flat Cable, 16 Conductor w/conn.
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PART
            NO.
      V3 14838505 | MFE Model 700 Disk Drive--c,d,e,f,h
      V1 | 4838507 | Fuse, 315mA, SB, 250V
7-13
      V1 | 4838508 | Fuse, 630mA, SB, 250V
7-14
      V2 | 4838509 | Fuse, 2.0A, SB, 250V
10-39 V5 | 4858017 | Socket Plug, 220V 3 Prong Male W/filt.
       * 15214324 | Silicone Diode IN4003
9-25
       * 15252662 | Power Transistor 2N3055
9-21
       * 15252662 |Transistor 2N5683
9-24
7-24
      V4 |5615703 |Pluggable IC 8224
      V4 15615704 [Pluggable IC 8080A
7-25
      V4 |5615821 | Pluggable ROM 8708
7-28
      V1 15670107 [Pulse Transmitter (Entire Assembly)
6-1
5-1
      V1 15670161 [HH Decoupler (Entire Assembly)
12-20 V1 |5670162 |Input Water Filter Assembly
12-1 V2 |5670167 |Heat Exchanger (Entire Assembly)
         15670255 [Cascode 2D (PCB) (Preamp 2D)
3-12
      V4 15670256 1PFP 2D (PCB)
3-13
      V4 |5670257 |Transmitter Lock 2D (FCB)
3-14
      V4 |5670258 | Receiver Lock 2D (PCB)
3-15
      V4 | 5670259 | Receiver FT (PCB)
3-16
      V4 |5670260 |Transmitter F1 (PCB)
3-17
      V4 15670261 |Transmitter F2 (PCB)
3-18
      V1 |5670263 | Receiver Gain (PCB)
4-9
      V1 |5670264 |Comp., Lock, Signal Display Switches (PCB)
4-6
      V1 15670265 | Y-Automatic (PCB)
4-13
4-1
      V1 |5670266 |Lock Power Switch (PCB)
      V1 15670267 | Data Blocks (PCB)
4-10
      V2 |5670268 |Transformer
1-8
      V1 15670269 125 V (PCB)
1-5
       * 15670270 |19V, 19V, 28V PCB
1-29
      V1 |5670271 | 19 V, 19 V (PCB)
1-4
      V1 |5670272 |19 V, 24 V (PCB)
1-3
      V1 15670273 115 V, 15 V, 28 V (PCB)
1-2
       * 15670274 | Electrolytic Cap, 3.3K uF
1-22
      V2 |5670275 |Electrolytic Cap, Screw, 40/48V, 4.7K uF
1-9
      V1 15670276 [Console Power Supply (Entire Assembly)
1-1
8-31
      V2 |5670278 |X-Y Amplifier (PCB)
       V2 |5670279 | Power Supply and Phase Shifter (PCB)
8-32
      V2 |5670280 |X-Drive Servomotor Asm.
8-9
      V2 |5670281 |Y-Drive Servomotor Asm.
8-15
      V2 |5670282 |Transformer, AC
8-30
1-27
      * 15670283 [Regulator, 28V, 1C
       V1 |5670284 |Travel Limiter Microswitches
8-22
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PART
              NO.
 8-4
        V2 |5670285 |Papersize A3/A4 (FCB)
       V1 [5670286 [Pen Lift Switch (toggle--DTSP)
 8-5
        * |5670288 | Regulator, 14V, IC
 1-15
        V1 15670289 (Warning Unit (PCB)
 9-7
        V1 15670290 | Shim A & B) (PCB)
 9-6
        V1 |5670291 |Shim Add (PCB)
 9-5
       V1 15670292 | Rectifier (PCB)
 9-4
        V1 15670293 | Current Stabilizer (PCB)
 9-3
 9-2
        V1 |5670294 |Integrator (PCB)
        V1 |5670295 |Flux Stabilizer (FCB)
 9-1
       V3 15670297 [Mod. Pot. (1-turn), 1 MEG OHM
 3-8
 11-30 * [5670301 [Shim Condenser (Capacitor)
       V3 |5670302 |Electrolytic Cap, 4700 uF 150/180V
 9-36
       V3 |5670303 | Electrolytic Cap, 10 uF 180/250V
 9-35
        V4 |5670304 |Contactor, 5 Pole 220 V
 9-40
 11-19 V3 |5670305 |Transformer 12V--24V
       V3 |5670306 |Transformer, Electronic
 9-52
       V4 |5670307 |Self Choke
1 9-38
       V4 |5670309 |Connector, 20 Position Output
 1-14
        V4 |5670310 |Fusehclder (screw-in)
 1-11
       V2 |5670310 |Fuseholder, AC Input (Screw-In)
 8-25
       V2 |5670310 |Fusehclders
 9-50
 11-13 V3 15670310 | Fuseholders
        V3 |5670310 |Fuseholder
 12-6
        V2 |5670311 |Capacitor, 2.2 uf, 40/48V
 1-16
 11-21 V4 |5670329 | Probe Arm Drive Motor
 11-26 V1 |5670330 |Probe Arm Limiter Micro Switches
        * |5670331 |Air Supply Tubing, 4MM ID/7MM OD
 11-36
 10-9 V1 | 5670334 | Front Panel Board A--FPA (PCB)
1 10-10 V2 | 5670335 | Front Panel Board B--FPB (PCB)
 10-11 V2 15670336 [Front Panel Board C--FPC (PCB)
 10-27 V4 | 5670340 | Mother Board
        V1 |5670341 | Pushbutton Switches, W/LEDs
 10-6
        V2 |5670345 |Sweep Switches (Fast & Slow)
 4-11
      V3 15670346 | Vcltage Selection Switch
 1-10
        V1 16016821 | Input Transformer, 220V
 7-7
       V5 16016822 | Voltage Cable, 5 Conductor (55CM)
 7-16
        V1 |6016823 | Voltage Selector Switch
 7-17
        V1 |6016824 |Connector, 9 Position Nylon Plug
7-18
        V1 16016825 | X-Rubber Drive Ring (Clutch)
1 8-36
        V1 |6016826 |Connector, 2 Pin Nylon (on FPB)
 7-21
        V4 16016827 | Pluggable IC NEC E372D
 7-23
        V1 16016828 |Ball Bearing (Front Rail)
  8-37
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PART
              NO.
        V2 16016829 [Sccket, 3 Prong Input AC, 220 V
 8-27
       V4 16016830 | Pluggable IC 8238
 7-26
 7-27
        V4 16016831 | Pluggable IC 2111-1
        V4 16016836 [Pluggable IC Terminator Module
 7-34
        * 16016837 [Resistor, 2.2 Ohm (Brass clad)
 13-34
        V3 |6016838 |Flat Cable, 50 Conductor, I/O
 7-36
        V2 16016839 | Mylar Capacitor, 0.1 uF 1000V
 8-8
 8-10
        V2 16016840 |X-Drive Pulley
       V2 |6016841 |X-Idler Pulley
 8-12
        V2 16016842 |X-Drive Cord
 8-13
        V2 16016843 IX-Drive Cord Spring
 8-14
        V2 | 6016844 | X-Drive Potentiometer Pulley (Pos. Ref.)
 8-11
        V1 16016845 | Y-Drive Pulley
 8-17
        v2 16016846 | Y-Drive Potenticmeter Pulley (Pos. Ref.)
 8-16
       V2 16016847 [Y-Rubber Drive Ring Clutch]
 9-18
       V1 16016848 [Y-Drive Cord
 8-19
 8-20
        V1 16016849 IY-Drive Cord Spring
        V1 16016850 |Y-Idler Pulley
 8-21
       V1 16016851 | Pen Lift Magnet
1 8-23
        V1 16016852 | Pen Lift Control Arm
 8-24
       V2 |6016853 | Fuse, 1.25A, SB, 250V
 8-26
       V2 |6016854 |Socket, 15 Pin Cannon (Signal)
 8-28
        V2 |6016855 |Breadband Preamp1
 5-21
        V1 16016856 [Ball Bearings (Rear Rail)
 8-33
        V1 160 16857 [Connector, 12 Pin (For Servomotor)
 8-34
 9-10
          16016858 | Voltage Test (PCB)
        V2 16016859 | Socket, 30 Pin
 9-11
        V2 16016860 | Socket, 26 Pin
 9-12
 9-13
        V2 16016861 | Socket, 39 Pin
        V1 16016862 [Socket, 3 Pin (Soldered to Small Bd.)
 9-14
           160 16863 | Socket, Main Power Box, 6 Pin
 9-60
        V1 |6016864 |Fabric Covered Hose
 9-16
 9-17
        V4 |6016865 | Rubber Water Hoses
        V3 16016866 [Resistor, .15 Ohm, 10W
 9-18
        * |6016868 |Thermal Switch (N2 Htr) 70 degree C
 13-34
         * |6016869 |Power Diode SKR 45/04
 9-28
          16016870 | Power Liode SKN 50/04
 9-27
           16016871 | Caracitor, .22 uF 400V
 9-29
          16016872 | Resistor, 6.5K Ohm, 0.5W
 9-30
1 9-32
         * 160 16874 | Terminal Blk., 3 Position
 9-33
        V3 16016875 |Thermal Switches Typ161
        V3 |6016876 |Cold Plate (Passbank)
 9-34
        V3 16016877 | Main Transformer
1 9-39
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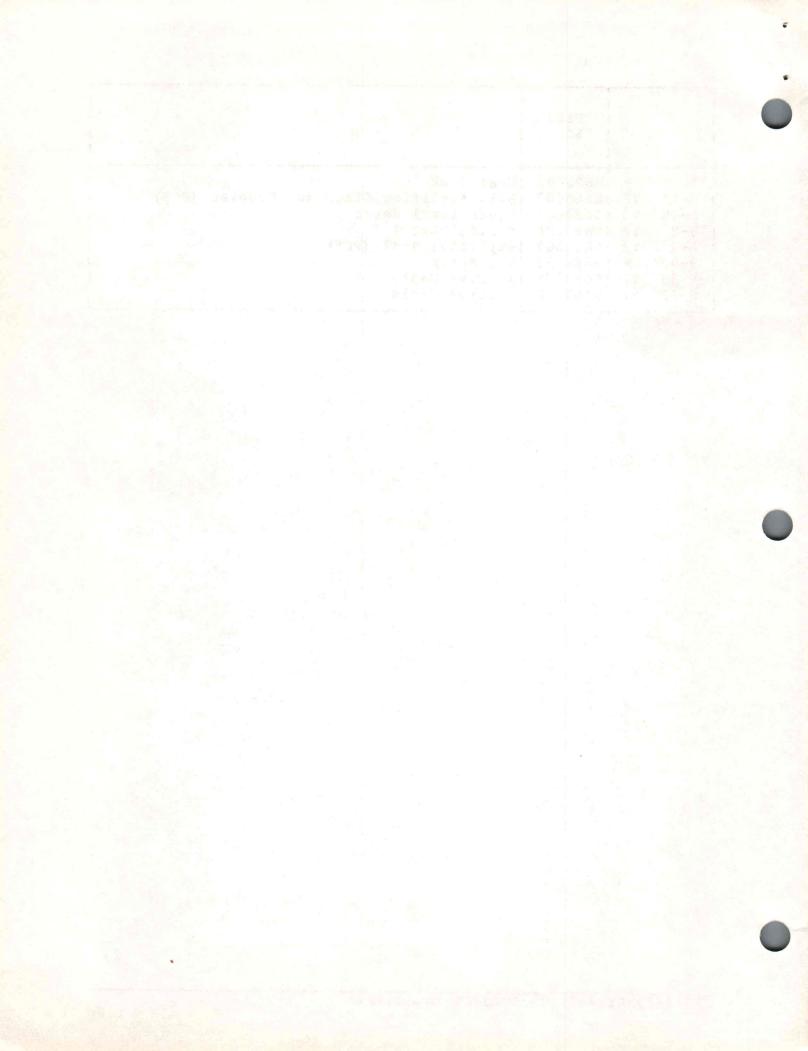
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PART
              NO.
         * |6016878 | Resistor, 270 Ohm 10W
 9-37
        * 160 16879 | Relay, 24V, 10 A, 250V, VDE0660
 9-44
 9-45
       V4 |6016880 |Delta Y Selector Switch
        V1 16016881 | Fan
 9-46
       V3 160 16882 [Terminal Strip, 32 Position (Solder)
 9-48
        V3 16016883 | Terminal Strip, 4 Position (Screw)
 9-47
        * 16016884 | Capacitor, 10K uF
 1-28
 9-49
       V3 |6016884 | Terminal Strip, 18 Position
        * |6016885 |Slow Device Code Decoder w/DAC
 5-19
 9-54
       V2 16016886 | Water Hose Inlet/Cutlet Conn.
       V2 |6016887 |Thermal Switch
 5-20
       V2 16016888 |Sccket, Probe Motor Ctrl. 4 Pin
1 9-55
        * 16016889 | Socket, Therm. Warning 5 Pin
1 9-56
       * 16016890 | Socket, Heat Exc. Intlk 4 Pin
 9-57
1 9-59
       V2 16016891 | Power Connector Thumb Lugs
1 9-26
       * 16016892 | ZL47 Licde
 10-7
       V1 16016893 | Thumb Switches (Lever Wheel)
        * 16016894 |On/Step Toggle Switch (DTSP)
 10-5
        V1 16016895 [Power (Key) Switch CN/OFF
 10-8
 10-29 V3 16016898 | Flat Cable, 50 Conductor (to FPC)
 10-28 V3 |6016899 |Teletype Board (TTY)
 10-26 V7 |6016901 |Plastic PC Board Dividers
 10-30 V3 |6016902 |Flat Cable, 34 Conductor Jumper
       * 16016903 | Fuse, 1A, FB, 250V, MDX
 10-61
 10-62
       * |6016904 | Fuse, 5A, FB, 250V, MDX
 10-63 * 16016905 | Fuse, 10A, FB, 250V, MDX
 11-4 V1 |6016906 |Sample Depth Gauge
 11-8 V1 [6016907 [Potentiometers, 10-Turn, 10K, Drift
 11-11 V1 |6016908 |Top Cover Hinge Dampers
 11-12 V3 16016909 | Selector Switch, 220V/380V
 11-14 V3 |6016911 |CB1 (Main Line) 25A
 11-15 V3 |6016912 |CB2 (Power) 20A
 11-16 V3 |6016913 |CB3 (Console) 5A
 11-17 V3 |6016914 |CB4 (Heat Exchanger) 5A
 11-18 V3 |6016915 |Contacter, Mainline
 11-22 * |6016916 |Terminal Strip, 3 Position
        * 16016917 [Terminal Strip, 9 Position
 11-23
 11-24 * 16016918 | Capacitor, 10 uF 240V/260V
       V2 16016919 | Water In/Out "O" Rings (
 11-1
  11-27 * 16016920 | Probe Arm Travel Adjusting Blocks
 11-25 V4 |6016922 |Thermal Switch (Bottom of Magnet)
 11-33 V1 |6016925 |Flux Pushbutton
  12-3 V2 |6016526 | Capacitor (Starter) 12MFD, 400 Vac
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PART
            NO.
      V3 |6016927 | Heat Exchanger Control Box
      V3 16016928 |Pressure Switch
12-10 V3 16016929 | Temperature Control-Thermostatic Valve
12-11 V3 |6016930 |Serpent Coil
12-12 V3 16016931 |Pressure Reducer and Gauge
12-14 V3 16016932 | Pushbutton Start
12-15 V3 16016933 [Relay (PCB)
12-16 V3 16016934 |Fabric-Covered Hose 16mm
12-17 V3 16016935 [Float Switch--Auto Filling
      V2 16016936 |SMB Coax Cable W/90
5-32
      V2 16016937 | Ampli Thermocouple (PCB)
13-5
      V2 16016938 |SMB Coax Cable Straight
5-31
13-6 V2 [6016939 [Mother Board w/Sockets
13-7 V2 | 6016940 | Interface Board (PCB)
      V2 16016941 [Front Panel Display (PCB)
13-8
      V2 |6016942 |Error Signal Meter
13-9
13-10 V2 |6016943 | Heater Current % Meter
13-12 V2 |6016944 | Heater Power Limiter Switch and Pot
13-13 V2 16016945 IN2 Evaporator Power Switch and Pot
13-15 V2 16016947 [Power Supply +5V (PCB)
13-16 V2 16016948 | Main VIC Transformer
13-17 V1 16016949 [Connector, 3 Prong Thermo
13-18 V2 16016950 | Electrolytic Cap, 3900 uF 80/100
      * 16016951 | Gas Control Valve
13-19
13-20 V1 16016952 ITd Potentiometer Control 10K
13-21 V1 |6016953 |Ti Potentiometer Control 500K
13-22 V1 16016954 |G Potentiometer Control 100K
13-23 V1 [6016955 [Socket, 7 Position--Heater
13-24 V1 16016956 | Socket, 5 Position N2
13-25 V1 16016957 | Socket, 3 Prong Input Power
      * |6016958 |Line Cord (Standard European)
13-26
13-27 V1 |6016959 |Socket, 5 Pin Security
      * |6016960 |Plastic Hose
13-28
13-29 * 16016961 |Thermc Couplee11Cu Const.
13-30 * [6016962 [SDC Cable
      V1 16016963 | Preamp to Conscle Cable
14-3
      V1 16016964 [Conscle to Magnet Signal Cable
14-4
      V1 |6016966 |Interface Cable for Mod 31 Disk
14-6
      V1 16016967 [Plotter Signal Cable
14-7
      V4 16016983 | Fuse, 6.3 A, MB, 250V
1-12
      V3 |814146 |Resistor, 22 Ohm, 0.5W
9-19
7-5
      V2 |8670587 |Slave Terminator (PCB)
       V2 |8672467 | Fuse Clips
 1-23
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PART
              NO.
  7-12
        V1 |8672467 |Fuse Clips
 1-20
        V2 |8679650 |Power Rectifiers (Side of Heat Sink)
 9-15
        V3 |8679653 |Shim Prestabilizer (PCB)
1 12-19
         * 18679658 | Water-Control Sclenoid
 4-3
        V1 |8679664 |Lock level Meter Board (PCB)
 7-22
        V4 18679666 [Floppy Drive Controller Board (PCB)
 7-9
        V1 18679667 [Power Supply Board (PS1)
 7-10
        V1 |8679668 |Power Suprly Boards (FS2)
        V1 |8679669 |Mctherboard (PS3)
 7-11
 7-3
        V2 |867967C |Rear Fanel Connector (FCB)
 7-19
        V1 |8679671 |Front Panel Board (PCB)
 7-38
        V3 |8679672 |Master Logic PCB
 7-4
        V2 |8679673 |I/O Terminator (PCB)
 10-1
        V1 |8679675 |Processor (Entire Assembly)
 3-4
        V2 |8679676 |Delta Sweep (PCB)
 9-53
        * |8679703 |Water Feed Thru Manifold
1 13-1
        V1 |8679704 | VTC Unit (Entire Assembly)
 13-2
        V2 |8679705 |Reference Digital (PCB)
 13-4
        V2 |8679706 |Power Supply Alim Board (PCB)
 13-3
        V2 |8679707 |Security Amp. Board (PCB)
 8-7
        V1 |8679715 |Power On/Off Toggle Switch (Yellow)
        V1 |8679716 |Fan On/Off Toggle Switch (Red)
 8-6
 1-7
        V3 18679720 | Inductor
 1-17
        V2 |8679723 |Terminal Block, 6 Position (white)
        * 18679723 [Cooling Water Exhaust Outlet
 11-38
 11-2
       V1 |8679724 |Air Control Valve
 11-3
        V1 |8679725 |Air Control Gauge
 11-7
        V1 |8679726 |Magnet Switch (PCB)
 11-6
       V1 |8679727 |Magnet Pushbutton
 11-32 V1 |8679728 | Reset Pushbutton
        V1 |8679731 |Potentiometers, 10-Turn, 1 K, Current
 11-9
        V1 18679732 | Ich Exchange Column
 12-4
 12-13 V3 |8679733 |Temperature Gauge
 9-51 V2 |8679736 | Fuse, 4A MDX (American)
 10-34 V5 18679740 | Fuseholders (Screw-in)
 10-35 V5 |8679741 |Fuse, 6.3A, SB, 250V
       V3 18679741 | Fuse, 6.3 A, SB, 250V
 10-36 V5 |8679742 | Fuse, 1.0A, SB, 250V
       V3 18679743 | Fuse, .1 A, FB, 250V
 9-43
 10-37 V5 | 8679743 | Fuse, 100 mA, FB, 250V
 12-5
       V1 |8679797 |Ion Exchange Resin
        V2 |8679845 |Meter-matching Load
 6-11
        V1 |8679846 |Large Display Panel Flat Cable
 4-15
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PART
            NO.
      V1 18679849 |Synthesizer INTFC (PCB)
14-1
      V2 | 8679874 | Fuse, 3.15 A, FB, 250 V
1-24
      V2 |8679882 |Directional Coupler
6-6
      V2 18679934 | Water Pump and Motor
12-2
       * 18679978 |Phas loss Detector (PCB)
9-61
       * | 8679985 | Mem Control Board (PCB) Ver II
10-63
       * 18680173 |Temp Sensor, Cocling Water
      V1 |8680175 |Floppy Drive (Entire Assembly)
7-1
      V2 |8680226 |Synthesizer Plug In (X 2)
6-13
      V4 |8680236 |Motor Control (PCB)
13-31 V2 | 8680300 | Capacitor, 2200 uF, 25V
11-29 V1 | 8680342 | Air Supply Tubing
      V3 18680555 | Fuse, .2A, SB, 250V
10-59 * 18680555 | Fuse, .2A, SB, 250V
      * 18680557 | Fuse, 1A, FB, 250V
10-58 V7 18680560 | Fuse, .5A, FB, 250V
10-50 V7 18680571 | Diode IN4148
      V2 18680572 | Broadband Final Amp
      * 18680573 |Socket Plug, 220V 3 Prong Female
10-40
      V1 |8680573 |Plug, 2 Prong AC Adapter
      * |8680574 |Line cord
10-53
      V2 |8680575 |Socket, 15 Position Card
V4 |8680575 |Socket, 15 Position For PCBs
1-18
5-7
      V1 |8680575 | Socket, 15 Position For PCBs
6-10
10-54 V7 |8680575 |Connector, 15 Pin Female
10-32 V5 18680579 [LEDs, Red 5mm
13-11 V2 | 86 80 579 | LED, Red 5mm
       V1 18680580 | Pen Carriage
8-35
      * 18680588 1"0" Rings
11-37
      * 18680589 | Power Cable
12-21
      * 18680590 [Control Cable
12-22
12-18 V3 18680591 |Low-level Sensor Switch
       V2 |8680592 | Power Rectifiers (Middle of Heat Sink)
1-19
       V1 18680593 |Ur/Down Control (PCB)
11-5
11-20 V3 18680594 [Relay Board (PCB)
       V1 18680595 | Shim Elates
14-2
       V2 |8680597 |Mixing Unit 2
8-15
       V4 |8680598 | 19F Lock (PCB) )
3-11
       V1 18680599 |On-Off Comm. Board (PCB)
5-2
       V1 18680600 | Digit Modulation (PCB)
5-6
       V1 [8680601 [Ccmp Dec. and Attenuator Board (PCB)
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		PART NO.	
1-21	*	18680602	Heat Sink
5-11			B.B. Amplifier Stage and Coupler (PCB)
5-16			Power Level Meter
6-8	V2	18680606	Mixing Unit 1
6-3			Amplifier 4-37 (PCB)
9-9			IVCE Meter
8-38			X-Erive Cable
8-39			Y-Drive Cable



The following list identifies the parts by part name, in alphabetical order.

```
ALPHABETICAL LISTING
 11-37 *
            86805881 "O" Rings
            44332041 Address Board (version-2...PCB-7)
 10-16 V2
 11-3
        V1
            8679725| Air Control Gauge
            86797241 Air Control Valve
 11-2
        V1
 11-29 V1
            86803421 Air Supply Tubing
 11-36
            5670331| Air Supply Tubing, 4MM ID/7MM OD
 13-5
        V2
            6016937| Ampli Thermocourle (PCB)
            8680607| Amplifier 4-37 (PCB)
1 6-3
        V2
            8680603| B.B. Amplifier Stage and Coupler (PCB)
1 5-11 V2
1 8-37
        V1
            6016828| Ball Bearing (Front Rail)
            6016856| Ball Fearings (Rear Rail)
1 8-33
        V1
            4112708| Bezel, Power on/off
 13-32 V2
            86805721 Broadband Final Amp
 5-23
        V2
            6016855| Broadband Preamp1
1 5-21
        V2
            4812465| Broadband Preamp2
1 5-22
        V2
1 5-25 V5
            4838487| BNC Connector, Female
            6016926| Capacitor (Starter) 12MFD,400Vac
        V2
 12-3
1 9-29
            60 16871 | Capacitor, .22 uF 400V
        V4 48384891 Capacitor, .68 uF Filter, Ceramic
1 5-27
            6016918| Capacitor, 10 uF 240V/260V 6016884| Capacitor, 10K uF 5670311| Capacitor, 2.2 uF, 40/48V
 11-24
1 1-28
        *
1 1-16
        V2
1 13-31 V2
            8680300| Capacitor, 2200 uF, 25V
            4838490| Capacitor, 33 uF Tantalum, 16v
1 5-28
        V4
         * 5670255| Cascode 2D (PCB) (Preamp 2D)
1 3-12
1 10-47 V4
            48124591 Choke 40A
            48384911 Coax Cable w/ Straight SMB Conn. 40 CM
1 5-29
        V2
1 5-30
            48384921 Coax Cable w/90 SMB Conn. 40 CM
        V2
            6016876| Cold Flate (Passtank)
1 9-34 V3
1 5-3
        V1
            86806011 Ccmp Dec. and Attenuator Board (PCB)
            5670264 | Comp., Lock, Signal Display Switches (PCB)
1 4-6
        V1
1 11-28 V3 43884521 Connector, Burndy 19 Pin Round
1 3-3
        V2 4433356 | Connector, Cannon, 25 Position
            8680575| Connector, 15 Pin Female
4838452| Connector, 19 Position Circular
1 10-54 V7
1 2-3
        V1
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6016826 Connector, 2 Pin Nylon (on FPB)
7-21
      V1
          56703091 Connector, 20 Position Output
1-14
      V4
           44333561 Connector, 25 Position Cannon
      V1
2-5
           1847536| Connector, 3 Pin Fower to MFE Drive
7-35
      V5
           6016949| Connector, 3 Prong Thermo
13-17 V1
           48384531 Connector, 34 Position Burndy
2-4
      V1
          48384531 Connector, 34 Fosition Burndy
      V1
6-12
           6016824| Connector, 9 Position Nylon Plug
7-18
      V1
           4838486| Connector, 9 Position Nylon Recept.
7-37
      V1
           6016857| Connector, 12 Pin (For Servomotor)
8-34
      V1
           6016964| Console to Magnet Signal Cable
14-4
      V1
           5670276| Console Power Supply (Entire Assembly)
      V1
1-1
           6016915| Contacter, Mainline
11-18 V3
           56703041 Contactor, 5 Pole 220V
      V4
9-40
          4433206| Ccntrcl Board (PCB-9)
10-18 V2
           8680590| Control Cable
12-22
           48124451 Cooling Water Distr. Inlet
11-39
      *
           8679723| Cocling Water Exhaust Outlet
11-38
           5670293| Current Stabilizer (PCB)
9-3
      V1
           6016911| CB1 (Main Line) 25A
11-14 V3
           60 16 912 | CB2 (Fower) 20A
11-15 V3
11-16 V3
           60169131 CE3 (Console) 5A
           6016914| CB4 (Heat Exchanger) 5A
11-17 V3
           5670267| Data Blocks (PCB)
4-10
     V1
           8679676| Delta Sweep (PCB)
      V2
3-4
           6016880| Delta Y Selector Switch
9-45
      V4
           86806001 Digit Modulation (PCB)
5-6
      V1
           4433210| Digitizer Board with Slow A-D (PCB-13)
10-22 V2
           86805711 Diode IN4148
10-50 V7
           48124581 Diode SSIT 2340
10-49
       *
           8679882| Directional Courler
6-6
       V2
           4433207| Disk Interface Board (PCB-10) Mod 31
10-19 V2
           4433208| Display Board (PCB-11)
10-20 V2
           4838470| Display Cables I & II
4-17
       V1
           5670275! Electrolytic Cap, Screw, 40/48V, 4.7K uF
       V2
1-9
           5670303| Electrolytic Cap, 10 uF 180/250V 4812463| Electrolytic Cap, 10K uF +50/-10% @ 25V 4812464| Electrolytic Cap, 10K uF +50/-10% @ 40V
       V3
9-35
10-43 V6
10-44 V6
           5670274| Electrolytic Cap, 3.3K uF
1-22
           6016950| Electrolytic Cap, 3900 uF 80/100
13-18 V2
           4812462| Electrolytic Cap, 47K uF +50/-10% @ 25V
10-42 V6
           5670302| Electrolytic Cap, 4700 uF 150/180V
      V3
9-36
           4838013| Emergency Power Off (FPO) Switch
3-1
       V1
           6016942| Error Signal Meter
13-9
       V2
           60 16864| Fabric Covered Hose
9-16
       V1
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12-16 V3
           6016934| Fabric-Covered Hose 16mm
1-6
       V1
           4838012| Fan
           60168811 Fan
9-46
       VI
10-41 V4
           41094801 Fan
           8679716| Fan On/Off Toggle Switch (Red)
8-6
       V1
           4838481| Filter Box
5-13
       V2
7-6
       V3
           4838504| Flat Cable, 16 Conductor w/conn.
10-30 V3
           6016902| Flat Cable, 34 Conductor Jumper
           6016898| Flat Cable, 50 Conductor (to FPC)
10-29 V3
           6016838| Flat Cable, 50 Conductor, I/O
7-36
       43
12-17 V3
           6016935| Float Switch--Auto Filling
7-1
       V1
           8680175| Floppy Drive (Entire Assembly)
           8679666| Floppy Drive Controller Board (PCB)
7-22
       V4
11-33 V1
           6016925| Flux Fushbutton
9-1
       V1
           5670295| Flux Stabilizer (PCB)
7-19
       V1
           8679671| Front Panel Board (PCB)
           56703341 Front Panel Board A--FPA (PCB)
10-9
       V1
           56703351 Front Panel Board B--FPB (PCB)
10-10 V2
           5670336| Front Panel Board C--FPC (PCB)
10-11 V2
13-8
       V2
           6016941| Front Panel Display (PCB)
7-12
       V1
           8672467| Fuse Clips
           8672467| Fuse Clips
1-23
       V2
           8679743| Fuse, .1 A, FB, 250V
9-43
       V3
10-59
           86805551 Fuse, .2A, SB, 250V
10-58 V7
           86805601 Fuse, .5A, FB, 250V
           8679742| Fuse, 1.0A, SB, 250V 6016853| Fuse, 1.25A, SB, 250V
10-36 V5
8-26
       V2
           8680557| Fuse, 1A, FB, 250V
10-60
           6016903| Fuse, 1A, FB, 250V, MDX 6016905| Fuse, 10A, FB, 250V, MDX
10-61
10-63
       *
           86797431 Fuse, 100mA, FB, 250V
10-37 V5
7-15
           4838509| Fuse, 2.0A, SB, 250V
       V2
           86798741 Fuse, 3.15 A, FB, 250V
1-24
       V2
           48385071 Fuse, 315mA, SB, 250V
7-13
       V1
9-51
       V2
           8679736| Fuse, 4A MDX (American)
           6016904| Fuse, 5A, FB, 250V, MDX
10-62
           48384481 Fuse, 6.3 A, FB, 250V
1-25
        *
1-12
       V4
           6016983| Fuse, 6.3 A, MB, 250V
12-7
       V3
           86797411 Fuse, 6.3 A, SB, 250V
           8679741| Fuse, 6.3A, SB, 250V
10-35 V5
7-14
           4838508| Fuse, 630mA, SB, 250V
       V1
9-42
       V3
           86805551 Fuse, .2A, SB, 250V
           56703101 Fusehclder
12-6
       V3
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```
5670310| Fusehclder (screw-in)
1-11
      V4
          5670310| Fuseholder, AC Input (Screw-In)
8-25
      V2
          56703101 Fuseholders
      V2
          5670310| Fusehclders
11-13 V3
          8679740| Fuseholders (Screw-in)
10-34 V5
10-14 V2
          44332141 F1-F2 Board (PCB-1)
          60169541 G Potentiometer Control 100K
13-22 V1
          60 16951| Gas Control Valve
13-19
           323538| Green/Yellow wire -10 AWG
      V1
           323539| Green/Yellow wire -14 AWG
14-10 V1
          5670167| Heat Exchanger (Entire Assembly)
12-1
      V2
          6016927| Heat Exchanger Control Box
      V3
12-8
          86806021 Heat Sink
1-21
          48384801 Heat Sink Assembly
5-12
      V1
          6016943| Heater Current % Meter
13-10 V2
          60169441 Heater Power Limiter Switch and Pot
13-12 V2
          56701611 HH Decoupler (Entire Assembly)
      V1
5-1
10-24 V2
          4433213| I/O Interface Board (vers.2...PCB-14)
          8679673| I/O Terminator (PCB)
      V2
1-7
      V3
          86797201 Inductor
          6016821| Input Transformer, 220V
7-7
      V1
          5670162| Input Water Filter Assembly
12-20 V1
      V1
          56702941 Integrator (PCB)
9-2
          6016940| Interface Board (PCB)
13-7
      V2
          6016966| Interface Cable for Mod 31 Disk
14-6
      V1
          86797321 Ion Exchange Column
12-4
      V 1
          86797971 Ion Exchange Resin
12-5
      V1
          8679846| Large Display Panel Flat Cable
4-15
     V1
10-53
          86805741 Line cord
          6016958| Line Cord (Standard European)
13-26
          48384671 Line Filter
       *
3-10
          48124651 Line Filter
10-48 V6
          48124441 Line Fower Pushbutton, Red
11-31 V1
          42124441 Line Power PB
11-35
      *
          4838468| Lock Level Meter
      V2
4-2
4-3
      V1
          86796641 Lock Level Meter Board (PCB)
          5670266| Lock Power Switch (PCB)
      V1
4-1
          86805911 Low-level Sensor Switch
12-18 V3
13-11 V2
          86805791 LED, Red 5mm
10-31 V5
          4812468| LEDs, Green 5mm
          44333911 LEDs, Green, 3mm
      V1
10-4
          44333871 LEDs, Red 3mm
11-10 V1
          86805791 LEDS, Red 5mm
10-32 V5
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44333871 LEDS, Red, 3mm
10-2
      V1
          44333901 LEDs, Yellow, 3mm
10-3
      V1
      V1
          8679727| Magnet Pushbutton
11-6
          8679726| Magnet Switch (PCB)
11-7
      V1
          4812460| Main Aspect Transformer
10-57 V6
          6016877| Main Transformer
9-39
      V3
          6016948| Main VTC Transformer
13-16 V2
          8679672| Master Logic PCB
7-38
      V3
           8679985| Mem Control Board (PCB) Ver II
10-63
           44332031 Memory Control Board (PCB-6)
10-15 V2
          48384841 Meter Board (PCB)
5-17
      V1
           8679845| Meter-matching Load
6-11
      V2
      V1
          4838476| Mismatch Control (PCB)
5-5
           86806061 Mixing Unit 1
      V2
6-8
           8680597| Mixing Unit 2
      V2
6-15
           56702971 Mod. Pot. (1-turn), 1 MEG OHM
3-8
      V3
           48384851 Mode IEDs, (PCB)
5-18
      V1
           56703401 Mother Board
10-27 V4
           6016939| Mother Board w/Scckets
13-6
      V2
           86796691 Mctherboard (PS3)
7-11
      V1
      V4
           86802361 Motor Control (PCB)
9-41
           6016839| Mylar Capacitor, 0.1 uF 1000V
8-8
      V2
           4838505| MFE Model 700 Disk Drive--c,d,e,f,h
      V3
7-8
           6016945| N2 Evaporator Power Switch and Pot
13-13 V2
           48384631 Offset Pots, 3540s, 10-Turn
8-2
      V2
           86805991 On-Off Comm. Board (PCB)
5-2
      V1
           6016894| On/Step Toggle Switch (DTSP)
10-5
           4433217| Panel Adapter Board-IF (PCB-15)
10-25 V2
           5670285| Papersize A3/A4 (PCB)
8-4
       V2
8-35
       V1
           8680580| Pen Carriage
           6016852| Pen Lift Control Arm
8-24
       V1
           6016851| Pen Lift Magnet
8-23
       V1
           5670286| Pen Lift Switch (toggle--DTSP)
8-5
       V1
           8679978| Phas loss Detector (PCB)
9-61
       *
       V2
           48384711 Phase/Pot 3 Turn
4-5
           6016960| Plastic Hose
13-28
           6016901| Plastic PC Board Dividers
10-26 V7
           6016967| Plotter Signal Cable
      V1
14-7
           8680573| Plug, 2 Prong AC Adapter
14-8
       V1
           6016827| Pluggable IC NEC D372D
       V4
7-23
           6016836! Pluggable IC Terminator Module
7-34
       V4
           6016831| Pluggable IC 2111-1
      V4
7-27
           23921021 Pluggable IC 7404
       V4
7-32
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ALPHABETICAL LISTING
           2392161| Pluggable IC 7406
7-33
      V4
7-31
      V4
           44332291 Pluggable IC 74126
           1582553| Pluggable IC 7438oc
7-30
      V4
7-25
      V4
           56157041 Pluggable IC 8080A
7-29
      V4
           4178618| Pluggable IC 8212
           5615703| Pluggable IC 8224
7-24
      V4
7-26
      V4
           6016830| Pluggable IC 8238
7-28
      V4
           56158211 Pluggable ROM 8708
4-4
            334235| Potentiometer, 10 K, 1-Turn
      V2
          8679731| Potentiometers, 10-Turn, 1 K, Current 6016907| Potentiometers, 10-Turn, 10K, Drift
11-9
      V1
11-8
      V1
4-14
           48384631 Potentiometers, 10K, 10-Turn
           6016895| Power (Key) Switch CN/OFF
10-8
      V1
          8680589| Power Cable
12-21
9-59
      V2
           60168911 Power Connector Thumb Lugs
9-27
           6016870| Power Diode SKN 50/04
          6016869| Power Liode SKR 45/04
9-28
       *
5-16
          86806041 Power Level Meter
       V3
8-7
           8679715| Power On/Off Toggle Switch (Yellow)
      V1
2-2
           4838451 Power Receptacle, 3 Position, 220V
      V 1
3-2
           4838451| Power Receptacle, 3 Position, 220V
1-19
      V2
           8680592| Power Rectifiers (Middle of Heat Sink)
           8679650| Power Rectifiers (Side of Heat Sink)
1-20
      V2
13-15 V2
           6016947| Power Supply +5V (PCB)
           4838493| Power Supply and Control (PCB)
6-2
      V2
8-32
           56702791 Power Supply and Phase Shifter (PCB)
      V2
13-4
      V2
           8679706| Power Supply Alim Board (PCB)
7-9
       V 1
           86796671 Power Supply Board (PS1)
10-55 V7
           44315491 Power Supply Board 1
           4431550| Power Supply Board 2
10-56 V7
7-10
       V1
           8679668| Power Supply Boards (FS2)
6-7
           4838496| Power Transistor 2N3054
9-21
           52526621 Power Transistor 2N3055
9-20
       V3
           2391667| Power Transistor 2N3716
6-4
      V2
           48384941 Preamp (PCB) w/Heatsink
      V1
           6016963| Preamp to Conscle Cable
14-3
12-12 V3
           6016931| Pressure Reducer and Gauge
12-9
      V3
           6016928! Pressure Switch
           56703291 Probe Arm Drive Motor
11-21 V4
           5670330| Probe Arm Limiter Micro Switches
11-26 V1
           6016920| Probe Arm Travel Adjusting Blocks
11-27
       *
       V1
           8679675| Processor (Entire Assembly)
10-1
5-8
       V2
           4838477| Programmable Attenuator w/PCB
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5670107| Pulse Transmitter (Entire Assembly)
6-1
       V 1
           60 169321 Pushbutton Start
12-14 V3
           5670341| Pushbutton Switches, w/LEDs
10-6
       V1
3-13
       V4
           56702561 PFP 2D (PCB)
           8679670| Rear Panel Connector (PCB)
7-3
       V2
           5670259| Receiver FT (PCB)
3-16
       V4
           5670263| Receiver Gain (PCB)
       V 1
4-9
           4838473| Receiver Gain Dial, 1-8K
4-8
       V2
           56702581 Receiver Lock 2D (PCB)
3-15
       V4
           5670292| Rectifier (PCB)
9-4
       V1
           8679705| Reference Digital (PCB)
13-2
       V2
           48384831 Refl/Transmit Power Ind. (PCB)
5-15
       V1
           4433205| Register Board (FCE-8)
10-17 V2
           4838488| Regulator, + or - 15V, +5V (PCB)
5-26
           56702881 Regulator, 14V, IC
1-15
           5670283| Regulator, 28V, 1C
1-27
           4838475| Regulator, 9V, 1C
1-26
        *
       V2
           48384781 Relay
5-9
           6016933| Relay (PCB)
12-15 V3
           86805941 Relay Foard (PCB)
11-20 V3
5-10
       V2
           4838479| Relay Socket
           4838039| Relay/Transformer Board
10-38 V6
           60168791 Relay, 24V, 10 A, 250V, VDE066C
9-44
           8679728| Reset Fushbutton
11-32 V1
           4812469| Reset Switch (White)
10-33 V5
           6016866| Resistor, .15 Ohm, 10W
4838503| Resistor, 1.8 Ohm (Brass clad)
9-18
       V3
13-33
           48124741 Resistor, 1K Ohm, 5W, 10%, WW
10-46 V6
           6016837| Resistor, 2.2 Ohm (Brass clad)
814146 | Resistor, 22 Ohm, 0.5W
13-34
9-19
       V3
           6016878| Resistor, 270 Ohm 10W
9-37
           48124751 Resistor, 470 Ohm, 5W, 10%, WW
10-45 V6
           60 16872| Resistor, 6.5K Chm, 0.5W
        *
9-30
            317390| Resistor, 82 Ohm, 0.5W
        *
9-31
           60168651 Rubber Water Hoses
9-17
       V4
           6016906| Sample Lepth Gauge
11-4
       V1
           8679707| Security Amp. Board (PCB)
       V2
13-3
           6016909| Selector Switch, 220V/380V
11-12 V3
           56703071 Self Choke
9-38
       V4
12-11 V3
           6016930| Serpent Ccil
           5670290| Shim A & B) (PCB)
       V 1
9-6
           56702911 Shim Add (PCB)
       V 1
9-5
           56703011 Shim Condenser (Capacitor)
11-30
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86805951 Shim Plates
       V1
 14-2
           48384631 Shim Pots, 10 Turn, 10K
3-6
       V3
           8679653| Shim Frestabilizer (PCB)
 9-15
       V3
           5214324| Silicone Diode IN4003
 9-25
           8670587| Slave Terminator (PCB)
 7-5
       V2
           6016885| Slow Device Code Decoder w/DAC
 5-19
           8680573| Socket Plug, 220V 3 Prong Female
        本
 10-40
           4858017| Socket Plug, 220V 3 Prong Male w/filt.
 10-39 V5
           4838453| Socket, DecI/DecII 34 Position Burndy
       V5
 5-24
           60168901 Socket, Heat Exc. Intlk 4 Pin
 9-57
           60 16863| Socket, Main Power Box, 6 Pin
 9-60
           6016888| Socket, Probe Motor Ctrl. 4 Pin
 9-55
           6016889| Socket, Therm. Warning 5 Pin
 9-56
           60 16854 | Socket, 15 Pin Cannon (Signal)
       V2
8-28
           8680575| Socket, 15 Position Card
       V2
1-18
           8680575| Socket, 15 Position For FCBs
 5-7
       V4
           8680575| Socket, 15 Position For PCBs
       V1
 6-10
           6016860| Socket, 26 Pin
 9-12
       V2
           6016862| Socket, 3 Pin (Schdered to Small Bd.)
 9-14
       V1
            60168291 Socket, 3 Prong Input AC, 220V.
 8-27
       V2
           4812466| Socket, 3 Prong Input Power
 1-13
       V4
            6016957| Socket, 3 Prong Input Fower
 13-25 V1
           4838500| Socket, 3 Prong 220V Male W/Fuseholders
 7-2
       V2
            6016859| Socket, 30 Pin
 9-11
       V2
            48384621 Socket, 31 Position
 3-5
       V2
            48384621 Socket, 31 Position For PCBs
       V4
 5-4
            48384621 Socket, 31 Position For PCBs
 9-8
       *
            60168611 Socket, 39 Pin
       V2
 9-13
            4838449| Socket, 5 Pin Power w/Cover
       V2
 9-58
            6016959| Socket, 5 Pin Security
 13-27 V1
            6015956| Socket, 5 Position N2
 13-24 V1
            48384491 Socket, 5 Prong Male w/cover
       V1
 2-1
            6016955| Socket, 7 Position--Heater
 13-23 V1
            4433209| Sweep Control Board (PCB-12)
 10-21 V2
            5670345| Sweep Switches (Fast & Slow)
 4-11
       V2
            4838497| Switch (PCB) Fixed Variable Frequency
 6-9
        V2
            4838090| Switch, Power on/off
 13-14 V2
            86798491 Synthesizer INTFC (PCB)
 14-1
       V1
            8680226| Synthesizer Plug In (X 2)
        V2
 6-13
            6016962| SDC Cable
 13-30
            60169361 SMB Coax Cable w/90
        V2
 5-32
            6016938| SMB Ccax Cable Straight
        V2
1 5-31
            6016952| Td Potentiometer Control 10K
 13-20 V1
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6016899| Teletype Board (TTY)
10-28 V3
           86801731 Temp Sensor, Cocling Water
11-34
           6016929| Temperature Control--Thermostatic Valve
12-10 V3
           86797331 Temperature Gauge
12-13 V3
           6016874| Terminal Blk., 3 Position
9-32
           4838454| Terminal Block, 22 Position (Screw)
2-6
      V2
           48384601 Terminal Block, 24 Position (Solder)
       V2
2-7
           4838466| Terminal Block, 30 Position (Solder)
3-9
      V4
           8679723| Terminal Block, 6 Position (white)
1-17
      V2
           6016884| Terminal Strip, 18 Position 6016916| Terminal Strip, 3 Position
9-49
      V3
11-22
           6016882| Terminal Strip, 32 Position (Solder)
9-48
      V3
           6016883| Terminal Strip, 4 Position (Screw)
9-47
      V3
           6016917| Terminal Strip, 9 Position
11-23
           48124771 Terminal, 3 Pin
10-52 V6
           48124761 Terminal, 6 Pin
10-51 V6
           60168871 Thermal Switch
5-20
       V2
           6016922| Thermal Switch (Bottom of Magnet)
11-25 V4
           6016868| Thermal Switch (N2 Htr) 70 degree C
       *
13-34
           6016875| Thermal Switches Typ161
       V3
9-33
           60169611 Thermc Couplee11Cu Const.
13-29
           6016893| Thumb Switches (Lever Wheel)
       V1
10-7
           6016953| Ti Potentiometer Control 500K
13-21 V1
           60169081 Tor Cover Hinge Dampers
11-11 V1
           5670268] Transformer
1-8
       V2
           56703051 Transformer 12V--24V
11-19 V3
           56702821 Transformer, AC
       V2
8-30
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